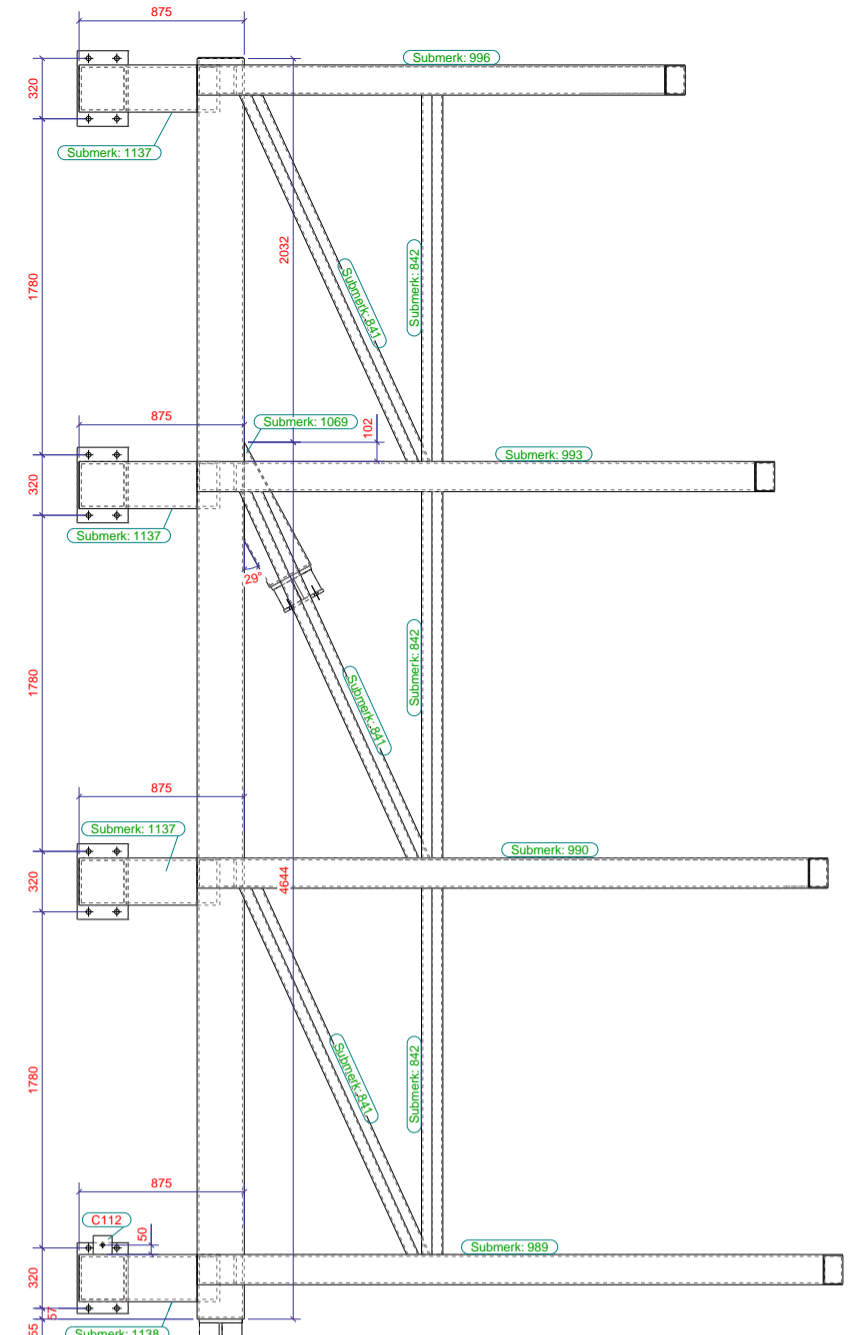
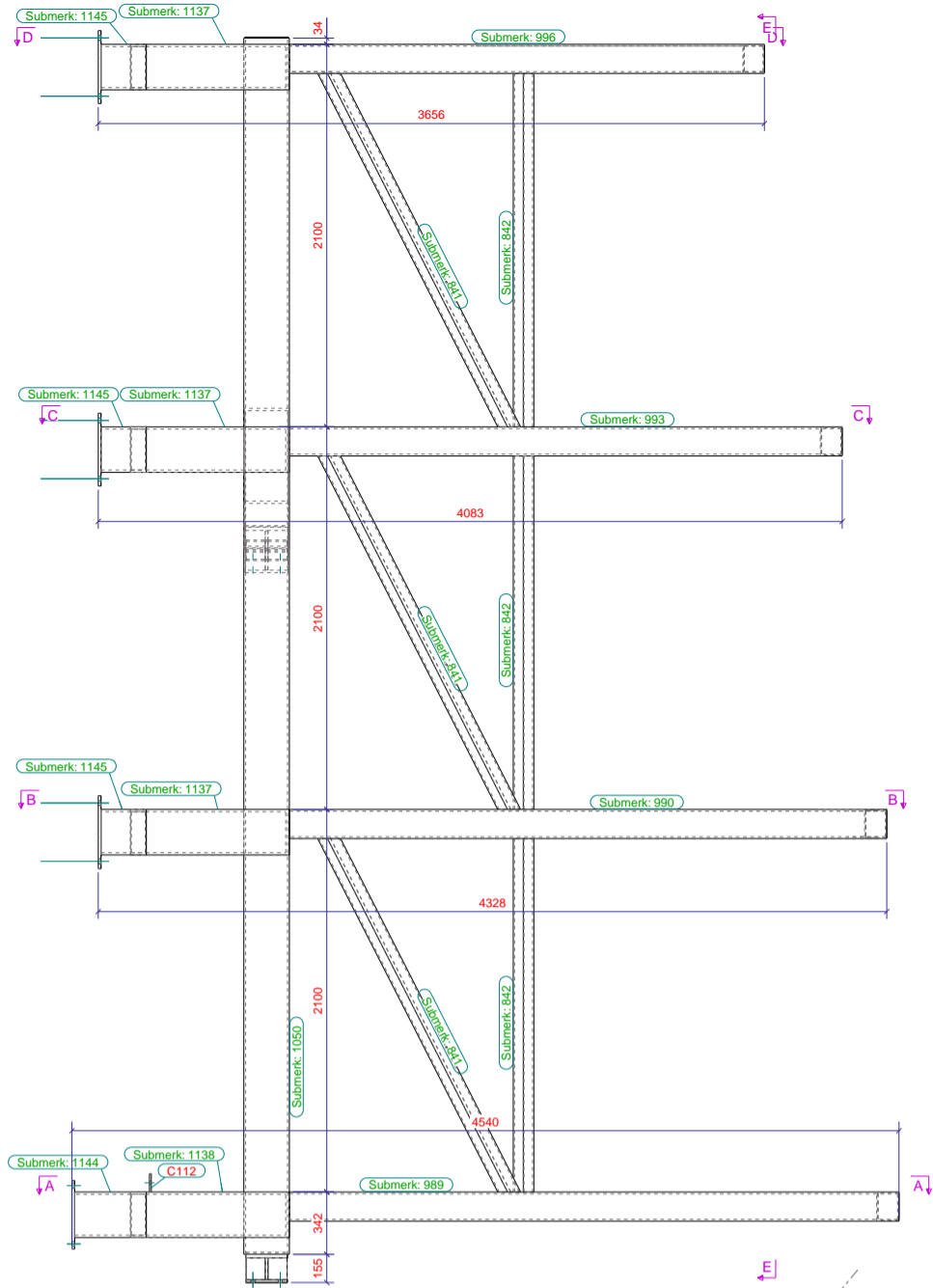
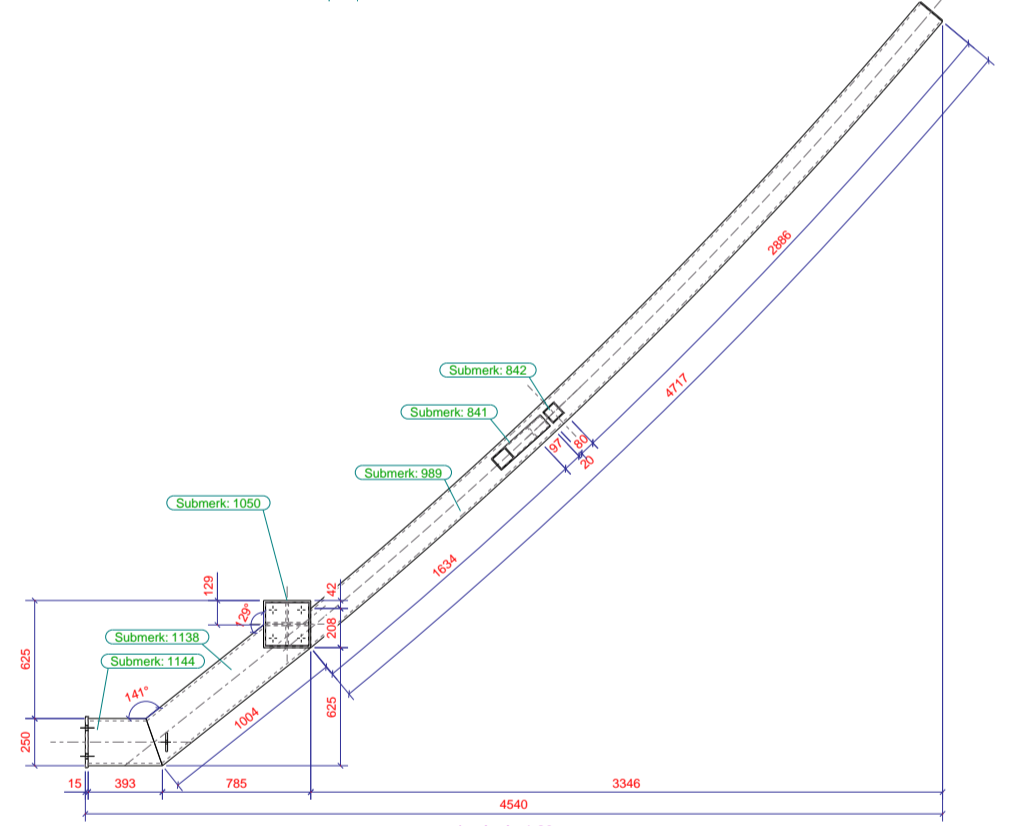


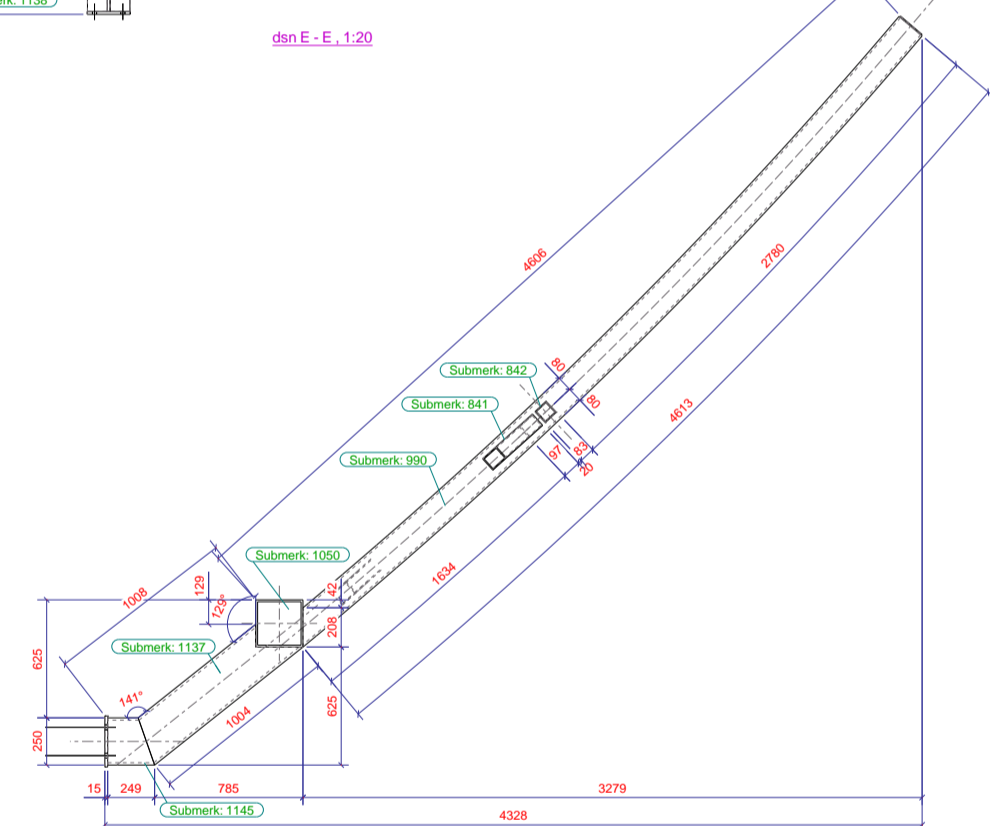
ASSEMBLY	PHASE	NUMBER
A87	3	1
1145	3	18
1144	3	2
1138	2	4
1138	2	6
1138	3	6
1137	1	48
1137	2	48
1137	3	42
1069	3	4
1050	3	2
996	3	2
993	3	2
990	3	2
989	3	2
842	1	60
842	3	66
841	1	60
841	3	66



dsn E - E, 1:20



dsn A - A, 1:20



dsn B - B, 1:20

ASSEMBLY PART LIST Assembly: 841 Length (mm): 2406 Number: 42					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
841	KW60X5	S235JR	3	2406	63.3

ASSEMBLY PART LIST Assembly: 842 Length (mm): 1940 Number: 42					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
842	KW60X5	S235JR	3	1940	67.2

ASSEMBLY PART LIST Assembly: 989 Length (mm): 4716 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
989	KW160X10	S235JR	1	4702	217.4
P384	STEX150	S235JR	1	150	1.1

ASSEMBLY PART LIST Assembly: 990 Length (mm): 4613 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
990	KW160X10	S235JR	1	4599	212.8
P384	STEX150	S235JR	1	150	1.1

ASSEMBLY PART LIST Assembly: 993 Length (mm): 4239 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
993	KW160X10	S235JR	1	4225	196.4
P384	STEX150	S235JR	1	150	1.1

ASSEMBLY PART LIST Assembly: 996 Length (mm): 3601 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
996	KW160X10	S235JR	1	3587	166.9
P384	STEX150	S235JR	1	150	1.1

ASSEMBLY PART LIST Assembly: 1050 Length (mm): 6837 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1050	KW250X10	S235JR	1	6676	497.3
P83	PL30X228	S235JR	1	228	12.2
P901	PL15X228	S235JR	1	228	6.1
P902	ST15X120	S235JR	1	225	3.2
P203	ST15X120	S235JR	2	105	3.0
P385	PL6X240	S235JR	1	240	2.7

ASSEMBLY PART LIST Assembly: 1069 Length (mm): 895 Number: 4					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1069	KW250X6.3	S235JR	1	740	36.4
P82	PL30X235	S235JR	1	235	13.0
P200	PL15X235	S235JR	1	235	6.5
P902	ST15X120	S235JR	1	225	3.2
P203	ST15X120	S235JR	2	105	3.0

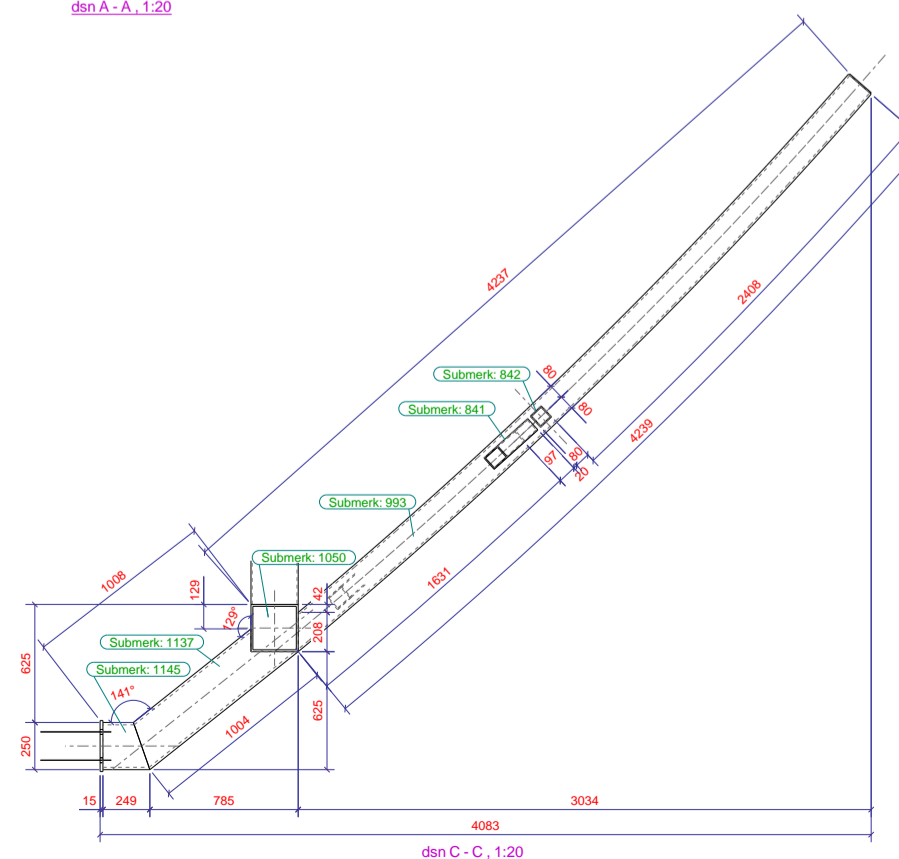
ASSEMBLY PART LIST Assembly: 1137 Length (mm): 1004 Number: 46					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1137	KW250X12.5	S235JR	3	1004	276.9

ASSEMBLY PART LIST Assembly: 1138 Length (mm): 1004 Number: 16					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1138	KW250X12.5	S235JR	1	1004	92.2
C112	ST15X100	S235JR	1	100	0.8

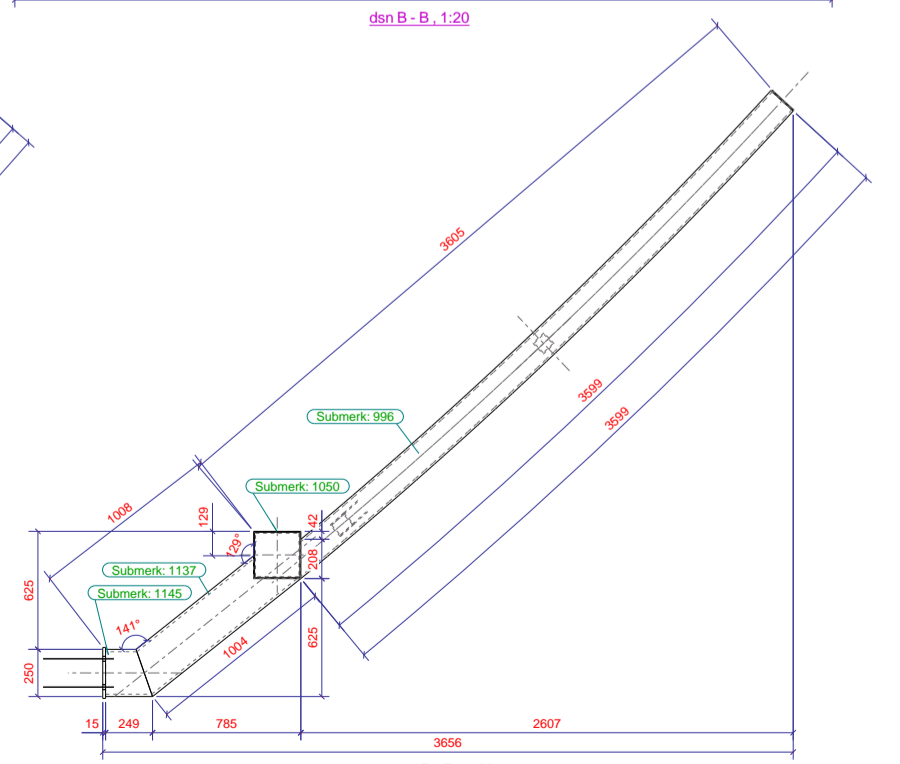
ASSEMBLY PART LIST Assembly: 1144 Length (mm): 408 Number: 2					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1144	KW250X12.5	S235JR	1	393	36.1
P188	PL15X270	S235JR	1	270	11.9

ASSEMBLY PART LIST Assembly: 1145 Length (mm): 264 Number: 6					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
1145	KW250X12.5	S235JR	3	249	68.5
P188	PL15X270	S235JR	3	270	38.2

ASSEMBLY PART LIST Assembly: A87 Length (mm): 6872 Number: 1					
Part	Profile	Material	Number	Length (mm)	Weight (kg)
A87	KW250X12.5	S235JR	1	6872	505.9



dsn C - C, 1:20



dsn D - D, 1:20

N.V. VSH STEEL
CHECKED BY: A.T
FOR PRODUCTION
DATE: 08/03/2018 SIGN:

PROJECT: Assuria Hermitage High-Rise	Designer: RDAMMWDGA	MATERIAL GRADE: S235JR, UNLESS NOTED OTHERWISE
CLIENT: Aarvina Trading N.V.	Date: 08.03.2018	WELDS: a=0.5-0.7 * MIN. PLATE THICKNESS, FULL WELDED, UNLESS NOTED OTHERWISE
Paramaribo	Scale: 1:20	PLATE THICKNESS: 8.8, UNLESS NOTED OTHERWISE [UNITS IN MM, UNLESS NOTED OTHERWISE]
Powered by Tekla	PROJECTION: 1st	N.V. VSH STEEL Paramaribo, Suriname Tel: (+594) 471822284 Fax: (+594) 4718228 Email: vsh@vshsteel.com
		JL17-017 A [A.87] A1 FOR PRODUCTION