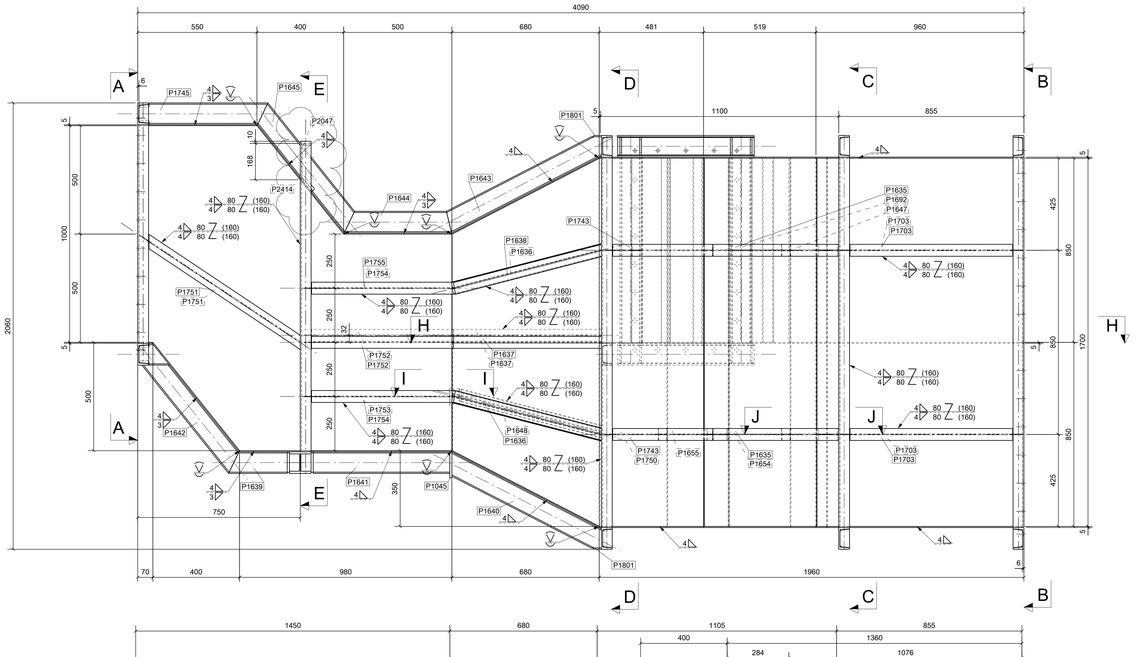

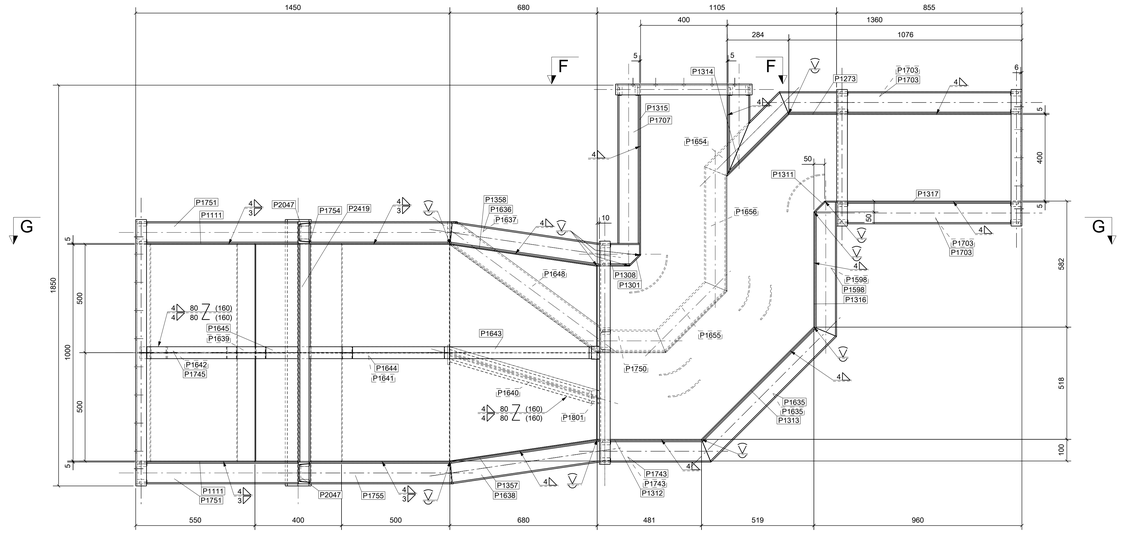

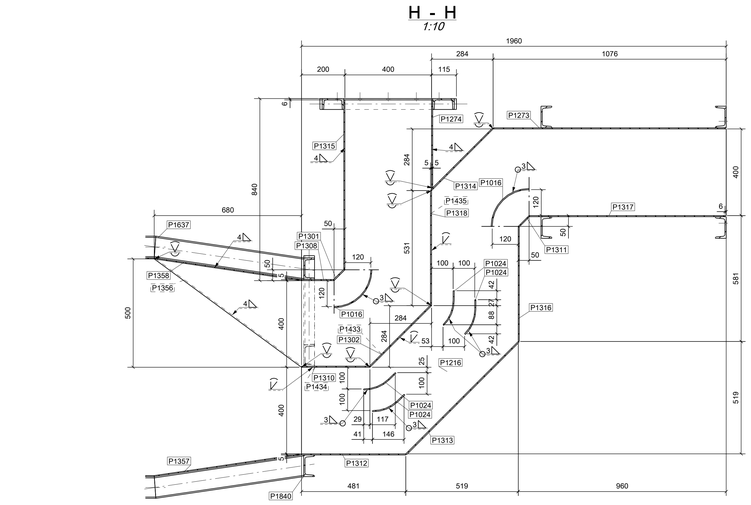

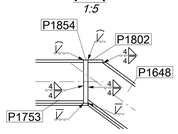

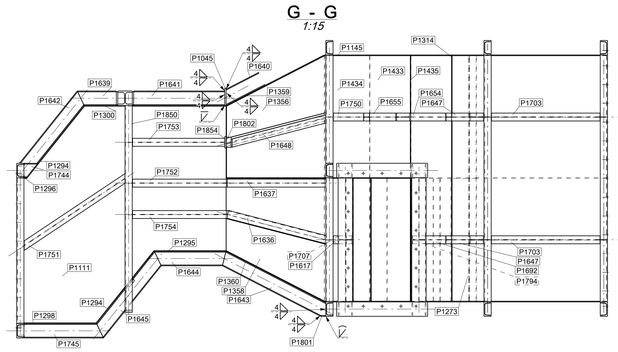

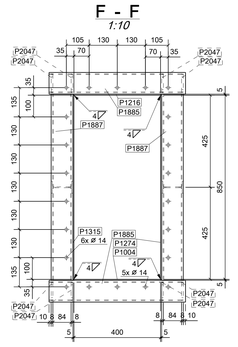

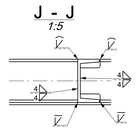

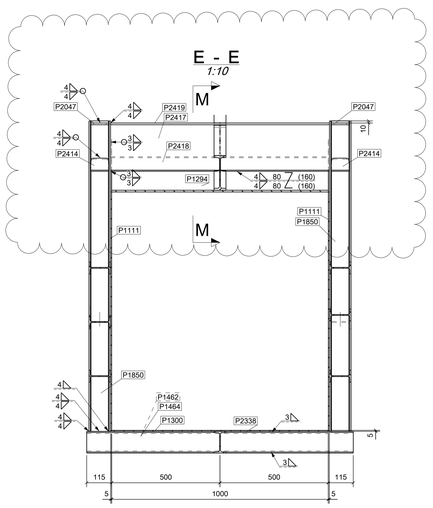

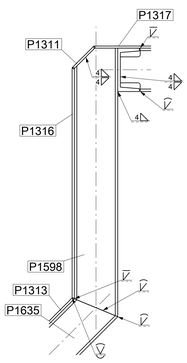

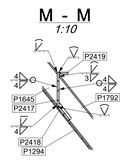

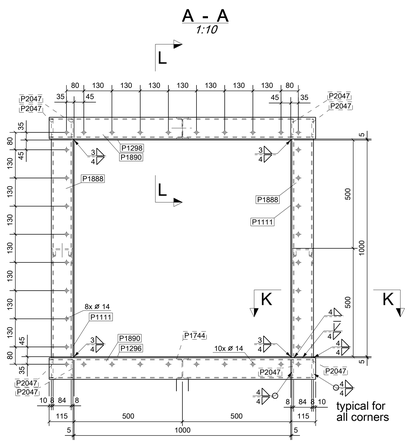

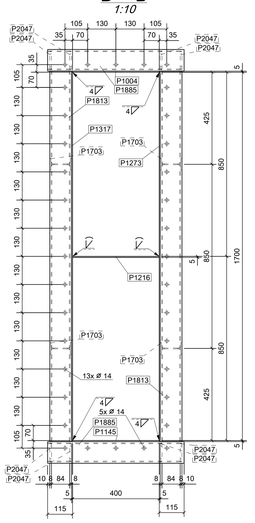

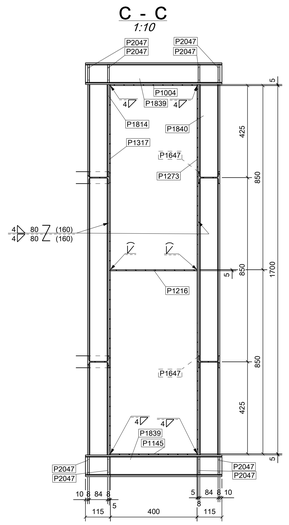

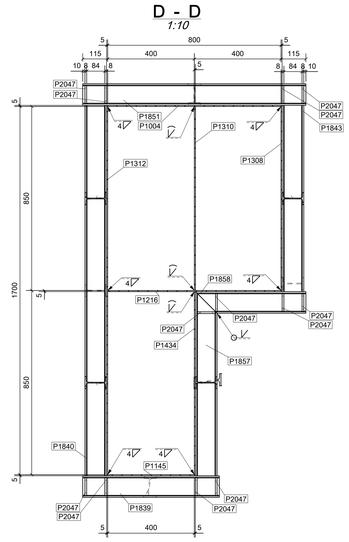

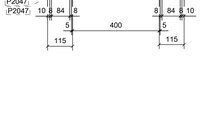

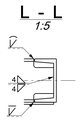

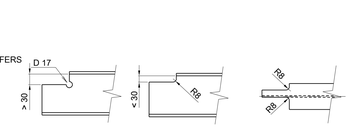

A	FIRST ISSUE	ZBOŽÍNEK	28.03.2018
REV.MARK	REVISION DESCRIPTION	NAME	DATE

PRODUCTION CLASS OF STEEL STRUCTURE EXC2 ACCORDING EN 1090-2
PRODUCTION CLASS ACCORDING EN ISO 1090-2
- TOLERANCES FOR DIMENSIONS OF LENGTH - "B"
- ANGULAR TOLERANCES ON DIMENSIONS - "B"
- TOLERANCES OF STRAIGHTNESS, FLATNESS AND PARALLELISM - "F"

MATERIAL ACCORDING EN 10025:S235JR,
MATERIAL OF CHS,RHS PROFILES ACCORDING EN 10029:
ALL SURFACES PRIOR PAINTING BLAST CLEANED TO Sa 2,5
ALL WELDS ARE CLOSED AROUND CIRCUMFERENCE
MARK OF FILLET WELD IS ALWAYS HEIGHT "a"

ANTICORROSION PROTECTION:
COATING-HELIOS PAINTING SYSTEM:
ANTICORROSIVE HEAT RESISTANT PRIMER 350 (PRIMER COAT)
1K EPOXIDE - ESTER (1x 60µm)

LIST OF MATERIAL FOR MEMBER **A1013**

	Pcs	PROFILE	MATERIAL	LENGTH	WEIGHT	AREA
P1004	1	PL5X1634	S235JR	1954	63.7	3.28
P1016	2	PL5X850	S235JR	267	9.0	0.47
P1024	4	PL5X850	S235JR	170	5.7	0.30
P1045	1	PL10X90	S235JR	120	0.8	0.03
P1111	2	PL5X1444	S235JR	1500	66.1	3.40
P1145	1	PL5X1500	S235JR	1954	42.7	2.21
P1216	1	PL5X1634	S235JR	2640	69.1	3.56
P1273	1	PL5X1070	S235JR	1700	71.4	3.66
P1274	1	PL5X406	S235JR	850	13.6	0.70
P1294	2	PL5X640	S235JR	1000	25.1	1.30
P1295	1	PL5X500	S235JR	1000	19.6	1.01
P1296	1	PL5X64	S235JR	1000	2.5	0.14
P1298	1	PL5X544	S235JR	1000	21.4	1.10
P1300	1	PL5X980	S235JR	1000	38.5	1.98
P1301	1	PL5X71	S235JR	850	2.4	0.13
P1302	1	PL5X402	S235JR	850	13.4	0.70
P1308	1	PL5X150	S235JR	850	5.0	0.26
P1310	1	PL5X316	S235JR	850	10.5	0.55
P1311	1	PL5X71	S235JR	1700	4.7	0.26
P1312	1	PL5X481	S235JR	1700	32.1	1.66
P1313	1	PL5X733	S235JR	1700	48.9	2.52
P1314	1	PL5X402	S235JR	1700	26.8	1.39
P1315	1	PL5X784	S235JR	850	26.2	1.35
P1316	1	PL5X531	S235JR	1700	35.5	1.83
P1317	1	PL5X904	S235JR	1700	60.3	3.10
P1318	1	PL5X531	S235JR	850	17.7	0.92
P1356	1	PL5X844	S235JR	845	22.2	1.15
P1357	1	PL5X687	S235JR	1700	36.4	1.88
P1358	1	PL5X687	S235JR	850	18.2	0.94
P1359	1	PL5X765	S235JR	1000	21.0	1.09
P1360	1	PL5X765	S235JR	1000	27.0	1.39
P1433	1	PL5X402	S235JR	845	13.3	0.69
P1434	1	PL5X316	S235JR	845	10.5	0.55
P1435	1	PL5X531	S235JR	845	17.5	0.91
P1462	1	PL10X90	S235JR	1230	8.7	0.25
P1464	1	PL10X90	S235JR	1230	8.7	0.25
P1598	2	IPE100	S235JR	620	5.0	0.25
P1617	1	IPE100	S235JR	179	1.4	0.07
P1635	2	IPE100	S235JR	820	6.6	0.33
P1636	2	IPE100	S235JR	732	5.9	0.29
P1637	2	IPE100	S235JR	704	5.7	0.28
P1638	1	IPE100	S235JR	732	5.9	0.29
P1639	1	IPE100	S235JR	271	2.2	0.11
P1640	1	IPE100	S235JR	852	6.9	0.34
P1641	1	IPE100	S235JR	630	5.1	0.25
P1642	1	IPE100	S235JR	640	5.2	0.26
P1643	1	IPE100	S235JR	818	6.6	0.33
P1644	1	IPE100	S235JR	496	4.0	0.20
P1645	1	IPE100	S235JR	364	2.9	0.15
P1647	2	IPE100	S235JR	264	2.1	0.11
P1648	1	IPE100	S235JR	937	7.6	0.37
P1654	1	IPE100	S235JR	489	4.0	0.20
P1655	1	IPE100	S235JR	398	3.2	0.16
P1656	1	IPE100	S235JR	573	4.6	0.23
P1692	1	IPE100	S235JR	434	3.5	0.17
P1703	4	IPE100	S235JR	843	6.8	0.34
P1707	1	IPE100	S235JR	729	5.9	0.29
P1743	2	IPE100	S235JR	509	4.1	0.20
P1744	1	IPE100	S235JR	141	1.1	0.06
P1745	1	IPE100	S235JR	595	4.8	0.24
P1750	1	IPE100	S235JR	298	2.4	0.12
P1751	2	IPE100	S235JR	914	7.4	0.37
P1752	2	IPE100	S235JR	702	5.7	0.28
P1753	1	IPE100	S235JR	684	5.5	0.27
P1754	2	IPE100	S235JR	710	5.7	0.28
P1755	1	IPE100	S235JR	710	5.7	0.28
P1792	1	IPE100	S235JR	437	3.5	0.17
P1794	1	IPE100	S235JR	406	3.3	0.16
P1801	2	PL6X60	S235JR	37	0.1	0.01
P1802	1	PL6X70	S235JR	35	0.1	0.01
P1813	2	UPN100	S235JR	1710	18.1	0.63
P1814	1	UPN100	S235JR	1710	18.1	0.63
P1839	3	UPN100	S235JR	630	6.7	0.23
P1840	2	UPN100	S235JR	1710	18.1	0.63
P1843	1	UPN100	S235JR	860	9.1	0.32
P1850	2	UPN100	S235JR	1433	15.2	0.53
P1851	1	UPN100	S235JR	1030	10.9	0.38
P1854	1	PL10X80	S235JR	100	0.6	0.02
P1857	1	UPN100	S235JR	850	9.0	0.31
P1858	1	UPN100	S235JR	510	5.4	0.19
P1885	4	UPN100	S235JR	630	6.7	0.23
P1887	2	UPN100	S235JR	860	9.1	0.32
P1888	2	UPN100	S235JR	1010	10.7	0.37
P1890	2	UPN100	S235JR	1230	13.0	0.46
P2047	46	PL8X44	S235JR	85	0.2	0.01
P2338	1	HEB100	S235JR	1230	25.1	0.70
P2414	2	PL8X71	S235JR	86	0.4	0.01
P2417	1	PL8X160	S235JR	1010	10.1	0.34
P2418	1	PL8X80	S235JR	1010	5.1	0.18
P2419	1	PL8X42	S235JR	1010	2.7	0.10
					1576.0	74.97

CLIENT	
PROJECT NAME	Reduction of Nitrogen Oxides of Unit 5 at Termoelektrarna Šoštanj
PROJECT ORDER	OFA 1 - Air and fluegas system
DRAWN BY	ZBOŽÍNEK
CHECKED BY	
DATE ISSUE	28.03.2018
DRAWING NAME	BEAM
DRAWING NUMBER	A1013
PROJECT NUMBER	1802
SIZE	A0
SCALE	1:5 1:10 1:15

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www.steelpro4.cz