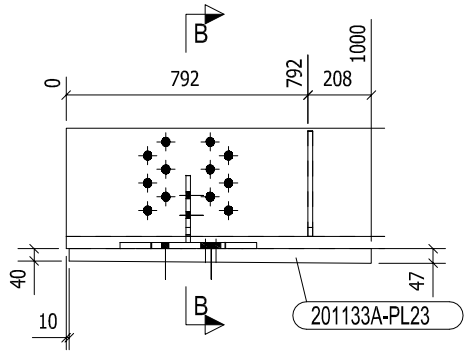
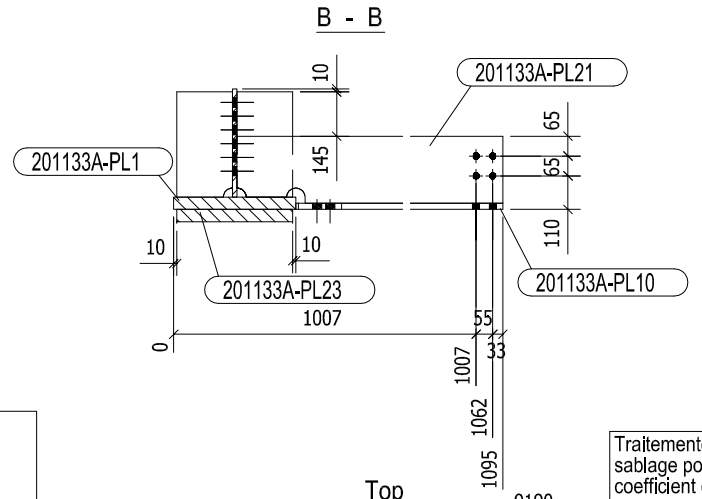
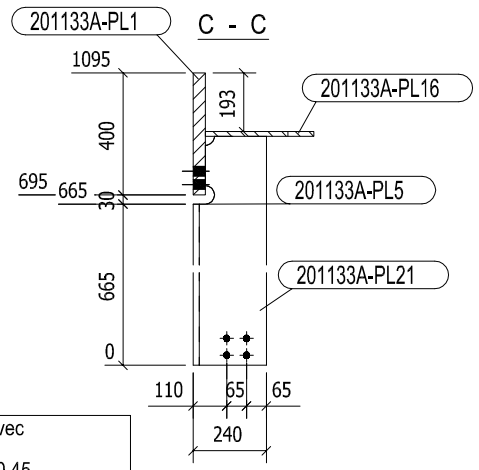


Detalhe A , 1:25



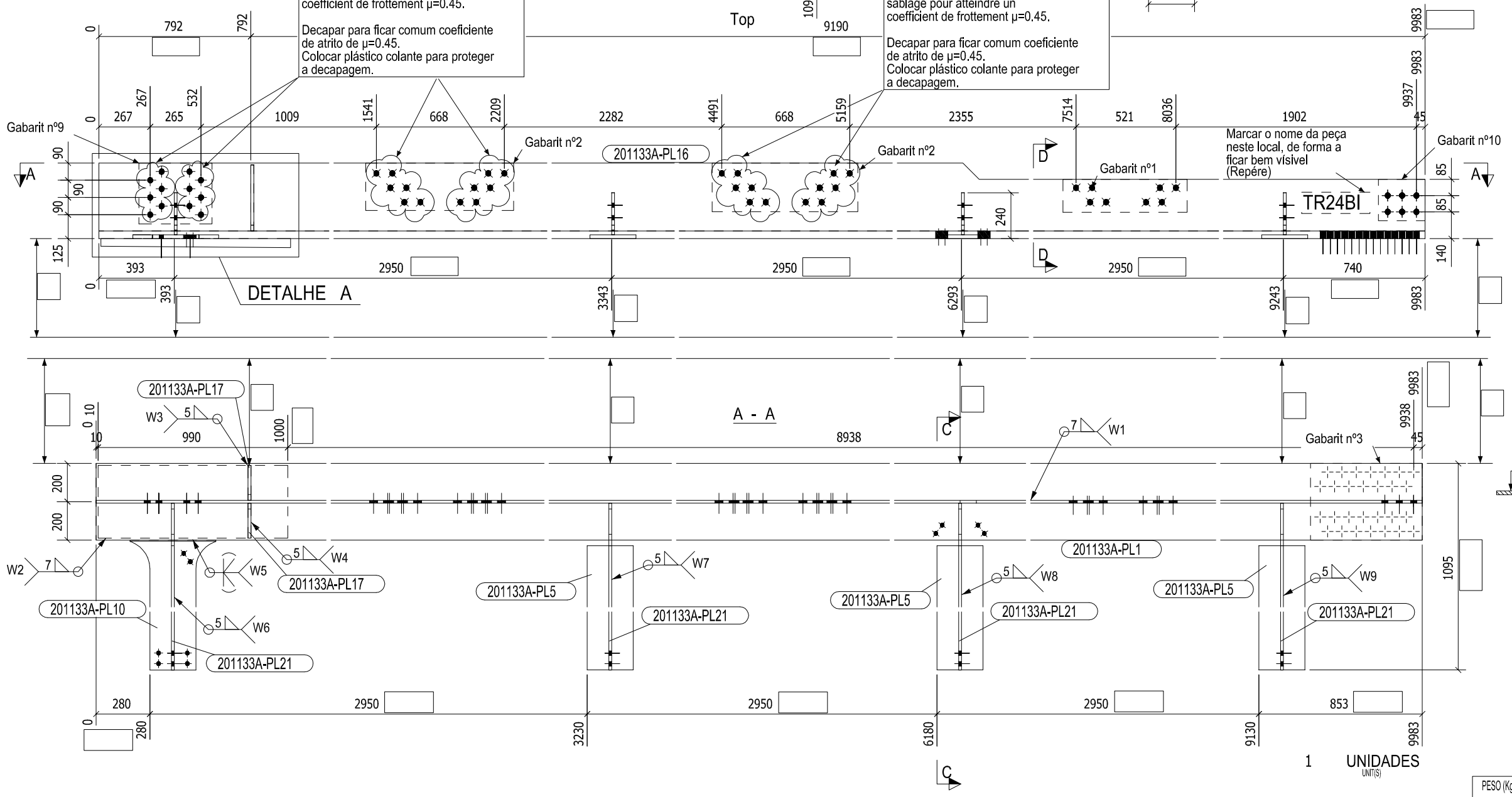


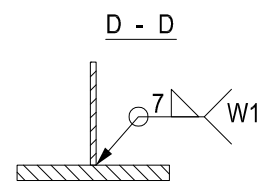
NOTA:
-Les soudures devront obligatoirement être continues et contournées sauf indications contraires.
-As soldaduras deverão obrigatóriamente ser contínuas e contornar as superfícies, salvo indicação em contrário.

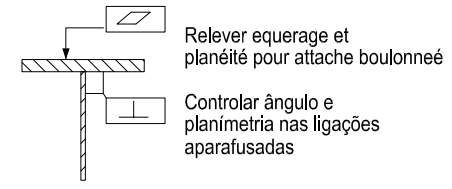
-Toutes les soudures sont ◣ a= 7mm sauf indication contraire
-Todas as soldaduras são ◣ a= 7mm salvo indicação em contrário

-Les soudures des raidisseurs sont ◣ a= 5mm
-As soldaduras das chapas de reforço (ex: cutelos) são ◣ a= 5mm

NOTA:
-Toutes les surfaces garantissent un coefficient de frottement μ=0.3 sauf spécification particulière
-Todas as superficies devem garantir um coeficiente de atrito de μ=0.3, salvo casos particulares



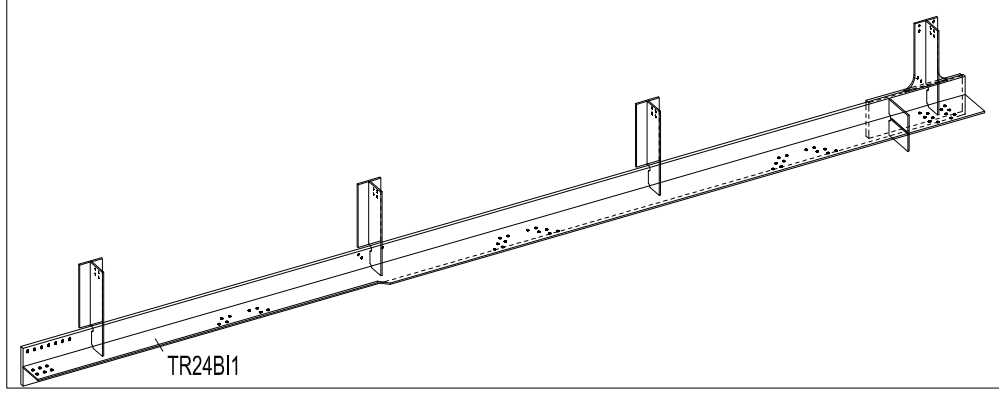




Lista de Elementos para uma unidade
List of elements for 1 unit

TR24BI

ELEMENTO Element	SEC. TRANSV. Cross Section	MATERIAL MATERIAL EN-10025	QT. Qty
201133A-PL1	PL40*400	S355K2W	1
201133A-PL5	PL20*240	S355K2W	3
201133A-PL10	PL20*447.7	S355K2W	1
201133A-PL16	PL15*355	S355K2W	1
201133A-PL17	PL15*182.5	S355K2W	2
201133A-PL21	PL15*219.8	S355K2W	4
201133A-PL23	PL50*380	S355K2W	1
Total de Elementos	*Total of elements*		13



ARESTALFER

Rua do Arestal - Dornelas - 3740-418 Sever do Vouga
Tel: 234 591 000 - Fax: 234 551 341
geral@arestalfer.com - www.arestalfer.com - comercial@arestalfer.com

TOLERANCIA DE ARMAÇÃO Assembly Tolerance
< 500 +/- 1
< 4000 +/- 2
< 8000 +/- 3
< 12000 +/- 4
< 16000 +/- 6
>=16000 +/- 8

OPERAÇÃO Operation	1ª Peça 1st PART	Última Last PART	1ª Peça 1st PART	Última Last PART	1ª Peça 1st PART	Última Last PART
CONTROLO Control						
DATA Date						
Nº OPERADOR Operator Nr.						
Qtd. Produzida Produced Qty.						
TOTAL Total						

PESO (Kg) Weight (Kg)	AREA (m2) Area (m2)	DATA Date	Hierarquia do Conjunto
1969.8	19.8	13.04.2016	0 TR24BI1

DESENHOU / Designer: rita.tavares — Contac.
RESPONSAVEL / Responsable: Rita Tavares — Contac.
Nº DE PROJECTO / Project Designation: Pont Kamoro

A3 410x287	Nº DESENHO Drawing Nº	REVISÃO REV	Nº PROJECTO Project Nr
	TR24BI		2011

OPERAÇÃO Operation
- CORTE - Curing
- FURAÇÃO - Drilling
- QUINAGEM - Folding
- ENTALHE - Notch
- SOLDADURA - Welding
- DOBRAGEM - Bending