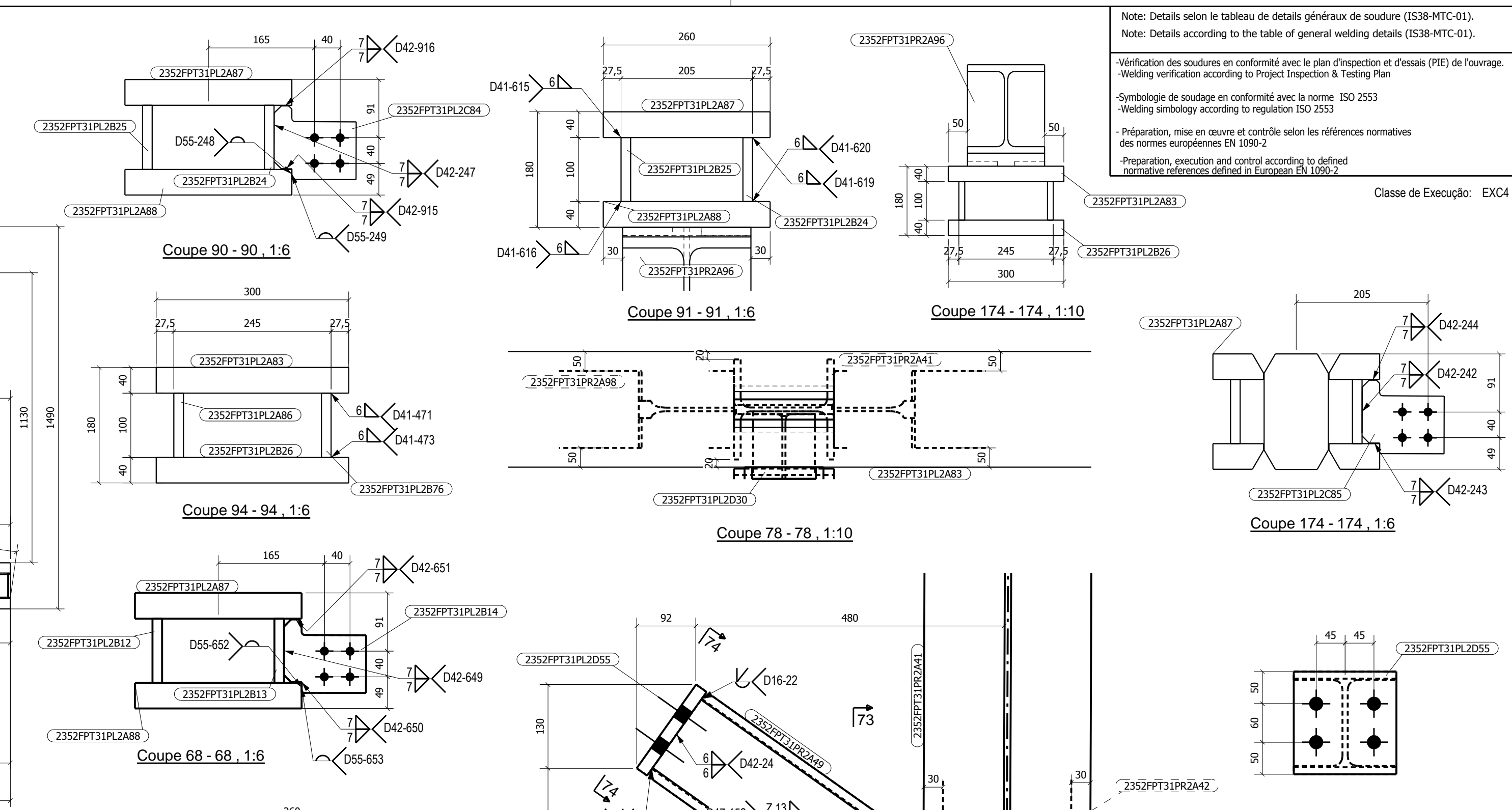
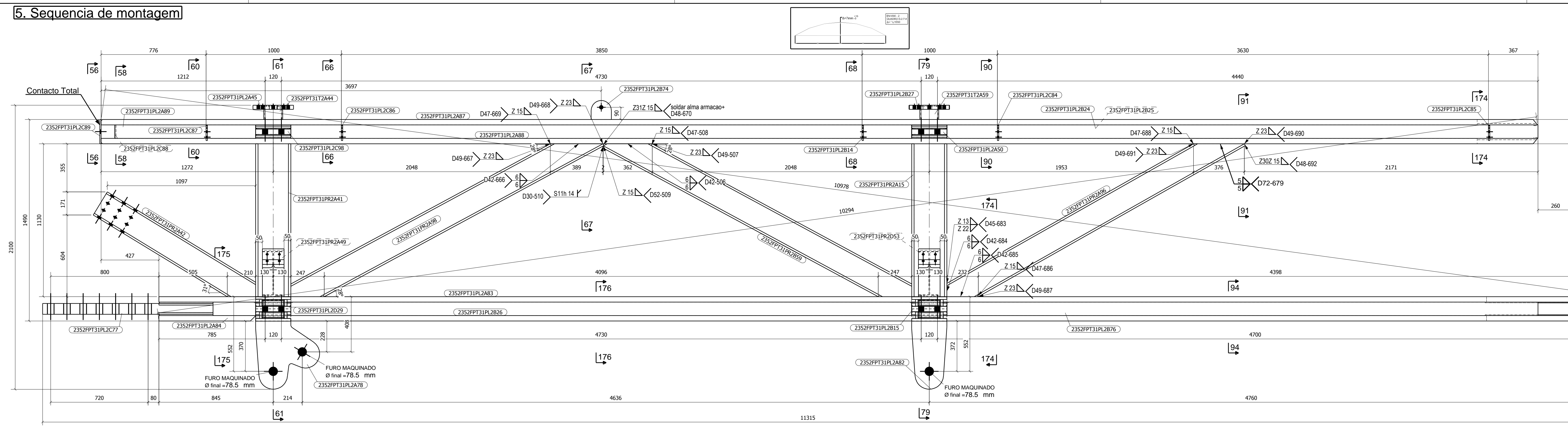
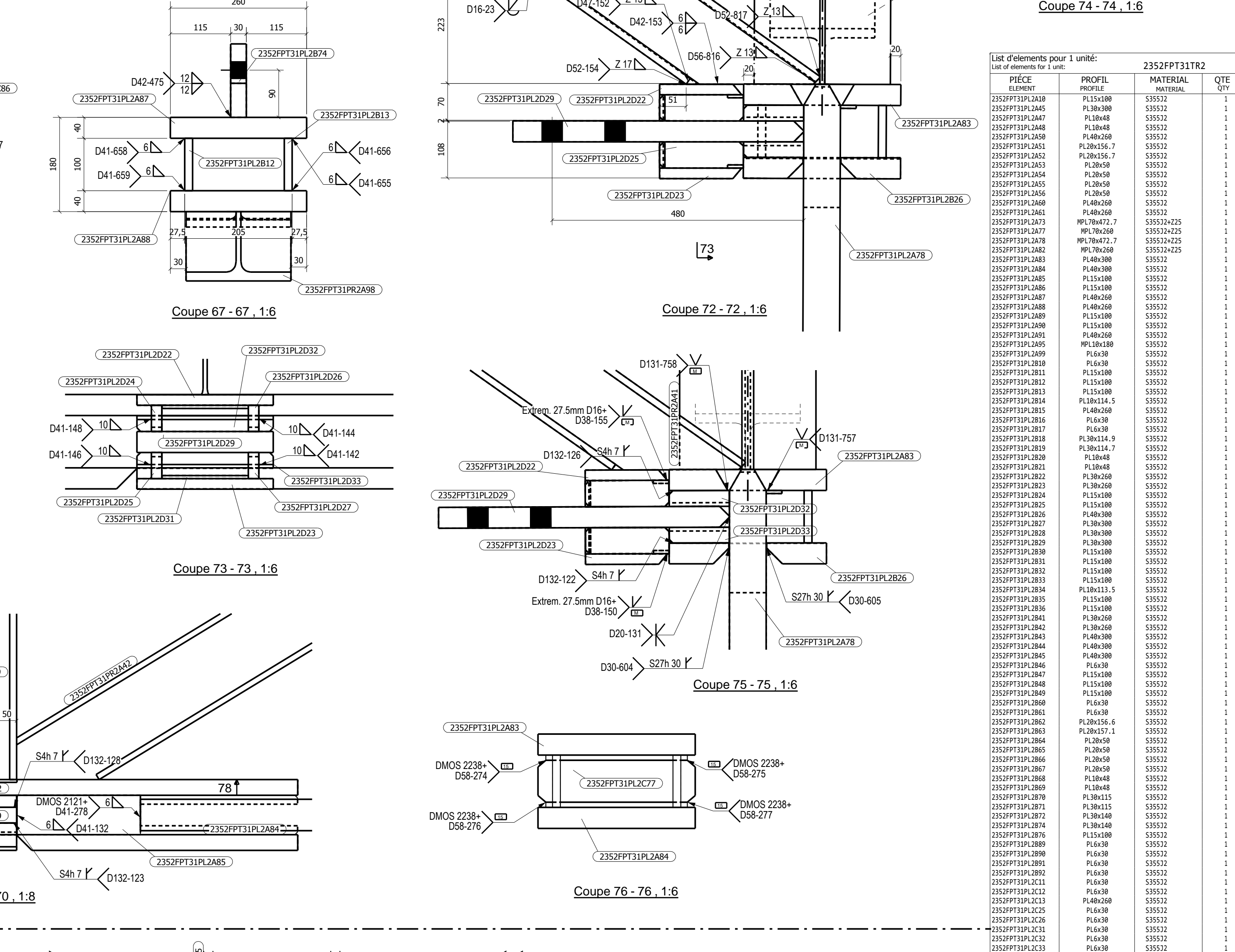
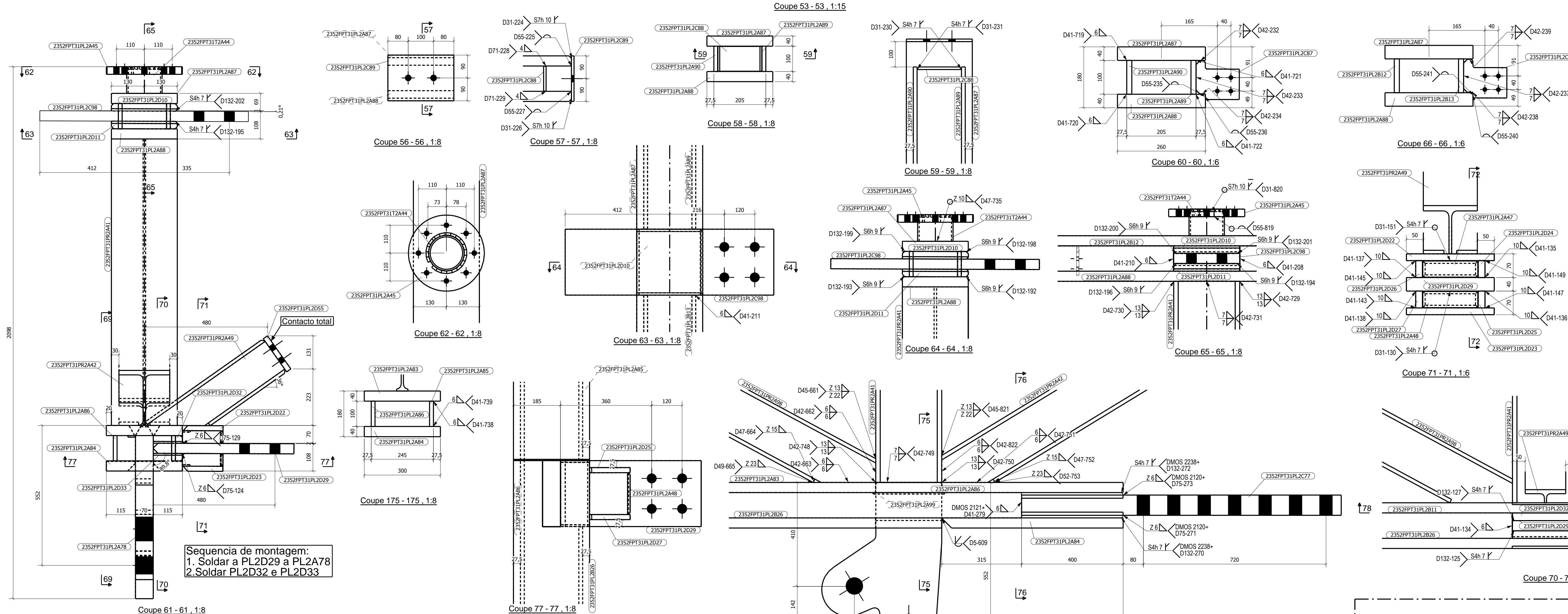


5. Sequencia de montagem



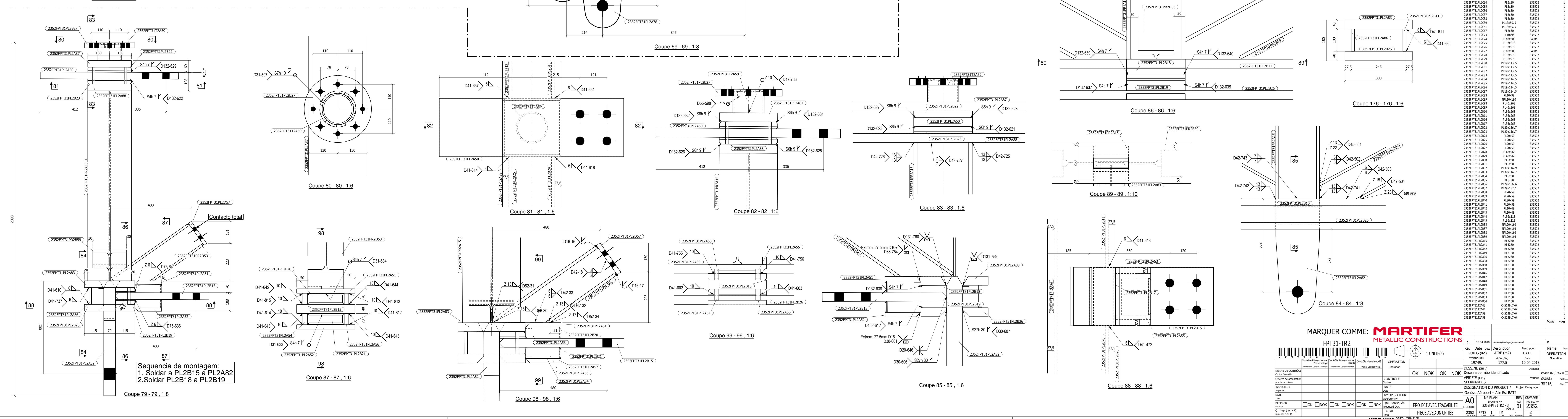
Note: Details selon le tableau de détails généraux de soudure (E338-MTC-01).
Note: Details according to the table of general welding details (E338-MTC-01).
Verification des soudures en conformité avec le plan d'inspection et d'essai (PEI) de l'ouvrage.
Welding verification according to inspection & testing plan.
Symbole de soudage en conformité avec la norme ISO 2553.
Welding symbol according to regulation ISO 2553.
Préparation, mise en œuvre et contrôle selon les références normatives des normes européennes EN ISO 9001.
Preparation, production and control according to defined normative references defined in European EN ISO 9001.

Classe de Exécution: EXC4



Liste d'éléments pour 1 unité:

| PIECE | PROFIL | MATERIAL | QTE |
|------------------|----------|----------|-----|
| 235SFP31PL2AB7 | PL2AB7 | S355 | 1 |
| 235SFP31PL2AB8 | PL2AB8 | S355 | 1 |
| 235SFP31PL2AB9 | PL2AB9 | S355 | 1 |
| 235SFP31PL2AB10 | PL2AB10 | S355 | 1 |
| 235SFP31PL2AB11 | PL2AB11 | S355 | 1 |
| 235SFP31PL2AB12 | PL2AB12 | S355 | 1 |
| 235SFP31PL2AB13 | PL2AB13 | S355 | 1 |
| 235SFP31PL2AB14 | PL2AB14 | S355 | 1 |
| 235SFP31PL2AB15 | PL2AB15 | S355 | 1 |
| 235SFP31PL2AB16 | PL2AB16 | S355 | 1 |
| 235SFP31PL2AB17 | PL2AB17 | S355 | 1 |
| 235SFP31PL2AB18 | PL2AB18 | S355 | 1 |
| 235SFP31PL2AB19 | PL2AB19 | S355 | 1 |
| 235SFP31PL2AB20 | PL2AB20 | S355 | 1 |
| 235SFP31PL2AB21 | PL2AB21 | S355 | 1 |
| 235SFP31PL2AB22 | PL2AB22 | S355 | 1 |
| 235SFP31PL2AB23 | PL2AB23 | S355 | 1 |
| 235SFP31PL2AB24 | PL2AB24 | S355 | 1 |
| 235SFP31PL2AB25 | PL2AB25 | S355 | 1 |
| 235SFP31PL2AB26 | PL2AB26 | S355 | 1 |
| 235SFP31PL2AB27 | PL2AB27 | S355 | 1 |
| 235SFP31PL2AB28 | PL2AB28 | S355 | 1 |
| 235SFP31PL2AB29 | PL2AB29 | S355 | 1 |
| 235SFP31PL2AB30 | PL2AB30 | S355 | 1 |
| 235SFP31PL2AB31 | PL2AB31 | S355 | 1 |
| 235SFP31PL2AB32 | PL2AB32 | S355 | 1 |
| 235SFP31PL2AB33 | PL2AB33 | S355 | 1 |
| 235SFP31PL2AB34 | PL2AB34 | S355 | 1 |
| 235SFP31PL2AB35 | PL2AB35 | S355 | 1 |
| 235SFP31PL2AB36 | PL2AB36 | S355 | 1 |
| 235SFP31PL2AB37 | PL2AB37 | S355 | 1 |
| 235SFP31PL2AB38 | PL2AB38 | S355 | 1 |
| 235SFP31PL2AB39 | PL2AB39 | S355 | 1 |
| 235SFP31PL2AB40 | PL2AB40 | S355 | 1 |
| 235SFP31PL2AB41 | PL2AB41 | S355 | 1 |
| 235SFP31PL2AB42 | PL2AB42 | S355 | 1 |
| 235SFP31PL2AB43 | PL2AB43 | S355 | 1 |
| 235SFP31PL2AB44 | PL2AB44 | S355 | 1 |
| 235SFP31PL2AB45 | PL2AB45 | S355 | 1 |
| 235SFP31PL2AB46 | PL2AB46 | S355 | 1 |
| 235SFP31PL2AB47 | PL2AB47 | S355 | 1 |
| 235SFP31PL2AB48 | PL2AB48 | S355 | 1 |
| 235SFP31PL2AB49 | PL2AB49 | S355 | 1 |
| 235SFP31PL2AB50 | PL2AB50 | S355 | 1 |
| 235SFP31PL2AB51 | PL2AB51 | S355 | 1 |
| 235SFP31PL2AB52 | PL2AB52 | S355 | 1 |
| 235SFP31PL2AB53 | PL2AB53 | S355 | 1 |
| 235SFP31PL2AB54 | PL2AB54 | S355 | 1 |
| 235SFP31PL2AB55 | PL2AB55 | S355 | 1 |
| 235SFP31PL2AB56 | PL2AB56 | S355 | 1 |
| 235SFP31PL2AB57 | PL2AB57 | S355 | 1 |
| 235SFP31PL2AB58 | PL2AB58 | S355 | 1 |
| 235SFP31PL2AB59 | PL2AB59 | S355 | 1 |
| 235SFP31PL2AB60 | PL2AB60 | S355 | 1 |
| 235SFP31PL2AB61 | PL2AB61 | S355 | 1 |
| 235SFP31PL2AB62 | PL2AB62 | S355 | 1 |
| 235SFP31PL2AB63 | PL2AB63 | S355 | 1 |
| 235SFP31PL2AB64 | PL2AB64 | S355 | 1 |
| 235SFP31PL2AB65 | PL2AB65 | S355 | 1 |
| 235SFP31PL2AB66 | PL2AB66 | S355 | 1 |
| 235SFP31PL2AB67 | PL2AB67 | S355 | 1 |
| 235SFP31PL2AB68 | PL2AB68 | S355 | 1 |
| 235SFP31PL2AB69 | PL2AB69 | S355 | 1 |
| 235SFP31PL2AB70 | PL2AB70 | S355 | 1 |
| 235SFP31PL2AB71 | PL2AB71 | S355 | 1 |
| 235SFP31PL2AB72 | PL2AB72 | S355 | 1 |
| 235SFP31PL2AB73 | PL2AB73 | S355 | 1 |
| 235SFP31PL2AB74 | PL2AB74 | S355 | 1 |
| 235SFP31PL2AB75 | PL2AB75 | S355 | 1 |
| 235SFP31PL2AB76 | PL2AB76 | S355 | 1 |
| 235SFP31PL2AB77 | PL2AB77 | S355 | 1 |
| 235SFP31PL2AB78 | PL2AB78 | S355 | 1 |
| 235SFP31PL2AB79 | PL2AB79 | S355 | 1 |
| 235SFP31PL2AB80 | PL2AB80 | S355 | 1 |
| 235SFP31PL2AB81 | PL2AB81 | S355 | 1 |
| 235SFP31PL2AB82 | PL2AB82 | S355 | 1 |
| 235SFP31PL2AB83 | PL2AB83 | S355 | 1 |
| 235SFP31PL2AB84 | PL2AB84 | S355 | 1 |
| 235SFP31PL2AB85 | PL2AB85 | S355 | 1 |
| 235SFP31PL2AB86 | PL2AB86 | S355 | 1 |
| 235SFP31PL2AB87 | PL2AB87 | S355 | 1 |
| 235SFP31PL2AB88 | PL2AB88 | S355 | 1 |
| 235SFP31PL2AB89 | PL2AB89 | S355 | 1 |
| 235SFP31PL2AB90 | PL2AB90 | S355 | 1 |
| 235SFP31PL2AB91 | PL2AB91 | S355 | 1 |
| 235SFP31PL2AB92 | PL2AB92 | S355 | 1 |
| 235SFP31PL2AB93 | PL2AB93 | S355 | 1 |
| 235SFP31PL2AB94 | PL2AB94 | S355 | 1 |
| 235SFP31PL2AB95 | PL2AB95 | S355 | 1 |
| 235SFP31PL2AB96 | PL2AB96 | S355 | 1 |
| 235SFP31PL2AB97 | PL2AB97 | S355 | 1 |
| 235SFP31PL2AB98 | PL2AB98 | S355 | 1 |
| 235SFP31PL2AB99 | PL2AB99 | S355 | 1 |
| 235SFP31PL2AB100 | PL2AB100 | S355 | 1 |



Sequencia de montagem:
1. Soldar a PL2B15 a PL2A82
2. Soldar PL2B18 a PL2B19

MARQUER COMME: **MARTIFER** METALLIC CONSTRUCTIONS

FPT31-TR2

Rev. (Date) Description Description
1 (10/04/2018) 177.5 10/04/2018

| OPERATION | DATE | OPERATION | DATE | OPERATION | DATE |
|-----------|------------|-----------|------------|-----------|------------|
| 1 | 10/04/2018 | 2 | 10/04/2018 | 3 | 10/04/2018 |

PROJET AVEC TRAZARTE
REVISIONS
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

MODEL NAME: 2352_RECEVE