10º Sequencia de montagem

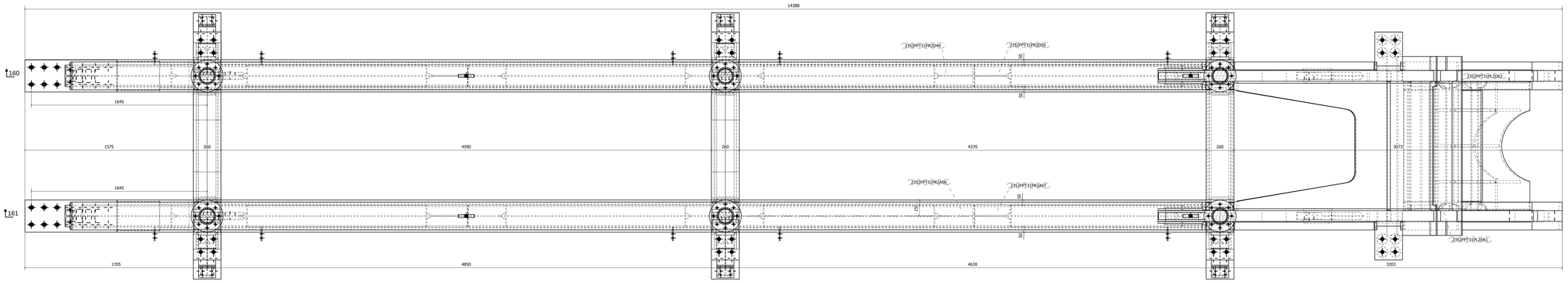
Note: Details selon le tableau de details généraux de soudure (IS38-MTC-01).
Note: Details according to the table of general welding details (IS38-MTC-01).

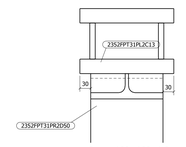
-Vérification des soudures en conformité avec le plan d'inspection et d'essais (PIE) de l'ouvrage.
-Welding verification according to Project Inspection & Testing Plan

Symbologie de soudage en conformité avec la norme ISO 2553
-Welding simbology according to regulation ISO 2553

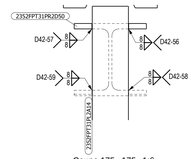
- Préparation, mise en œuvre et contrôle selon les références normatives des normes européennes EN 1090-2
- Preparation, execution and control according to defined normative references defined in European EN 1090-2

Classe de Execução: EXC4

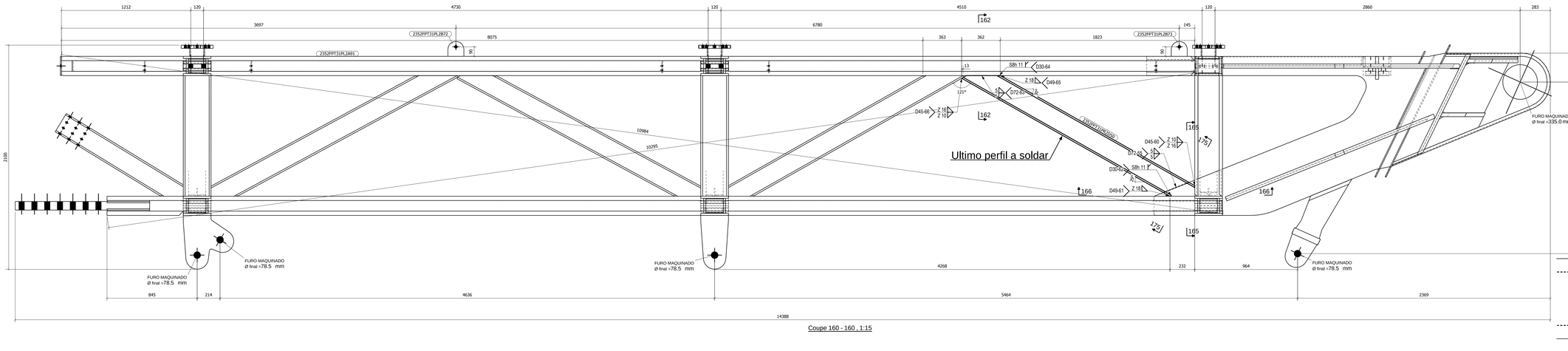




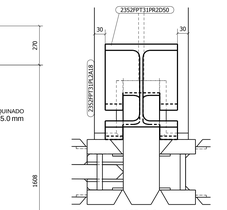
Coupe 162 - 162 , 1:6



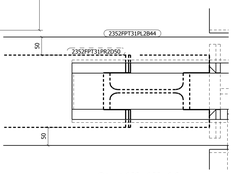
Coupe 175 - 175 , 1:6



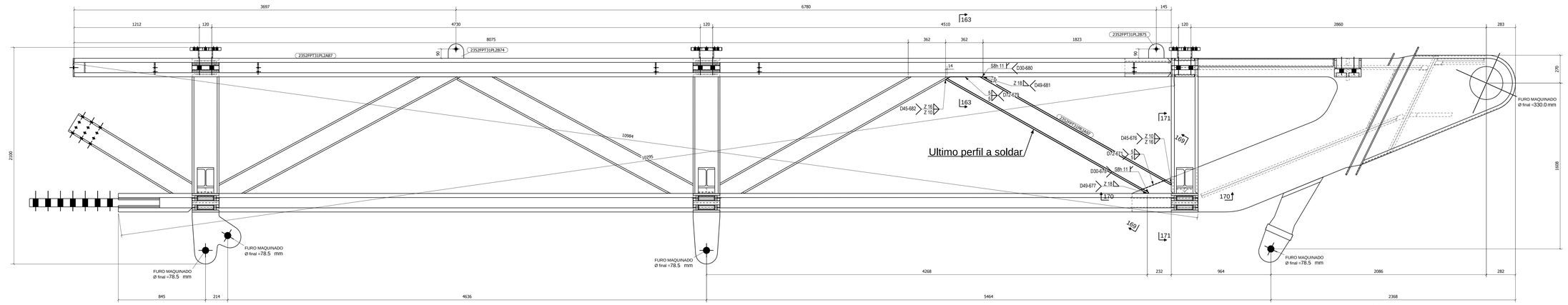
Coupe 160 - 160 , 1:15



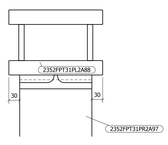
Coupe 165 - 165 , 1:6



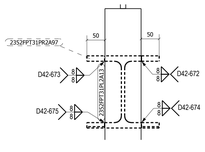
Coupe 166 - 166 , 1:6



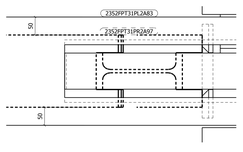
Coupe 161 - 161 , 1:15



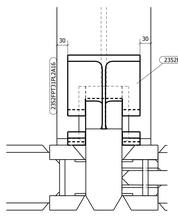
Coupe 163 - 163 , 1:6



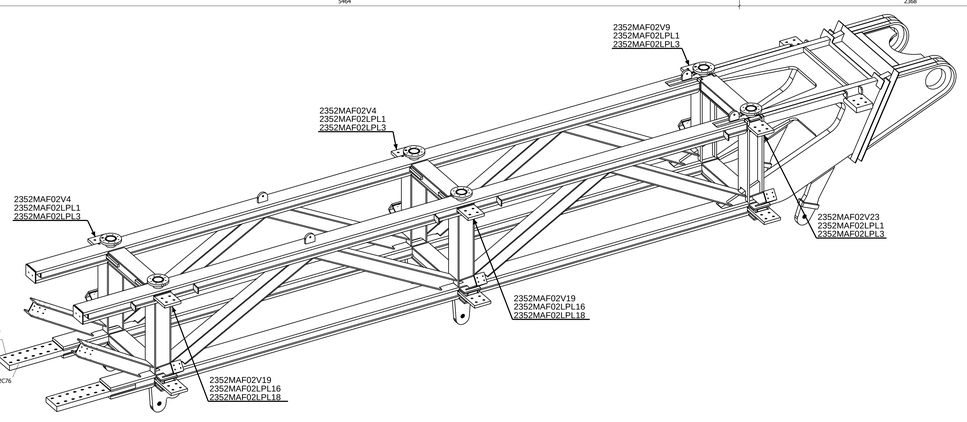
Coupe 169 - 169 , 1:6



Coupe 170 - 170 , 1:6



Coupe 171 - 171 , 1:6



List d'elements pour 1 unité: List of elements for 1 unit:		2352FPT31TR2	
PIECE ELEMENT	PROFIL PROFILE	MATERIAL MATERIAL	QTE QTY
2352FPT31PL2A18	PL15x198	S355J2	1
2352FPT31PL2A45	PL30x388	S355J2	1
2352FPT31PL2A47	PL18x48	S355J2	1
2352FPT31PL2A48	PL18x48	S355J2	1
2352FPT31PL2A58	PL40x268	S355J2	1
2352FPT31PL2A51	PL20x156..7	S355J2	1
2352FPT31PL2A52	PL20x157..1	S355J2	1
2352FPT31PL2A53	PL20x58	S355J2	1
2352FPT31PL2A54	PL20x58	S355J2	1
2352FPT31PL2A55	PL20x58	S355J2	1
2352FPT31PL2A56	PL20x58	S355J2	1
2352FPT31PL2A68	PL40x268	S355J2	1
2352FPT31PL2A61	PL40x268	S355J2	1
2352FPT31PL2A73	MPL70x472..7	S355J2+Z25	1
2352FPT31PL2A77	MPL70x268	S355J2+Z25	1
2352FPT31PL2A78	MPL70x472..7	S355J2+Z25	1
2352FPT31PL2A82	MPL70x268	S355J2+Z25	1
2352FPT31PL2A83	PL40x388	S355J2	1
2352FPT31PL2A84	PL40x388	S355J2	1
2352FPT31PL2A85	PL15x188	S355J2	1
2352FPT31PL2A87	PL15x188	S355J2	1
2352FPT31PL2A88	PL40x268	S355J2	1
2352FPT31PL2A89	PL15x188	S355J2	1
2352FPT31PL2A98	PL15x188	S355J2	1
2352FPT31PL2A91	PL40x268	S355J2	1
2352FPT31PL2A95	MPL18x188	S355J2	1
2352FPT31PL2A99	PL6x38	S355J2	1
2352FPT31PL2B18	PL6x38	S355J2	1
2352FPT31PL2B11	PL15x188	S355J2	1
2352FPT31PL2B12	PL15x188	S355J2	1
2352FPT31PL2B13	PL15x188	S355J2	1
2352FPT31PL2B14	PL10x114..5	S355J2	1
2352FPT31PL2B15	PL40x268	S355J2	1
2352FPT31PL2B16	PL40x268	S355J2	1
2352FPT31PL2B17	PL6x38	S355J2	1
2352FPT31PL2B18	PL10x114..9	S355J2	1
2352FPT31PL2B19	PL10x114..7	S355J2	1
2352FPT31PL2B28	PL18x48	S355J2	1
2352FPT31PL2B21	PL18x48	S355J2	1
2352FPT31PL2B22	PL38x268	S355J2	1
2352FPT31PL2B23	PL38x268	S355J2	1
2352FPT31PL2B24	PL15x188	S355J2	1
2352FPT31PL2B25	PL15x188	S355J2	1
2352FPT31PL2B26	PL40x388	S355J2	1
2352FPT31PL2B27	PL38x388	S355J2	1
2352FPT31PL2B28	PL38x388	S355J2	1
2352FPT31PL2B29	PL38x388	S355J2	1
2352FPT31PL2B30	PL15x188	S355J2	1
2352FPT31PL2B31	PL15x188	S355J2	1
2352FPT31PL2B32	PL15x188	S355J2	1
2352FPT31PL2B33	PL15x188	S355J2	1
2352FPT31PL2B34	PL10x111.5	S355J2	1
2352FPT31PL2B35	PL15x188	S355J2	1
2352FPT31PL2B36	PL15x188	S355J2	1
2352FPT31PL2B41	PL38x268	S355J2	1
2352FPT31PL2B42	PL38x268	S355J2	1
2352FPT31PL2B43	PL40x388	S355J2	1
2352FPT31PL2B44	PL40x388	S355J2	1
2352FPT31PL2B45	PL40x388	S355J2	1
2352FPT31PL2B46	PL6x38	S355J2	1
2352FPT31PL2B47	PL15x188	S355J2	1
2352FPT31PL2B48	PL15x188	S355J2	1
2352FPT31PL2B49	PL15x188	S355J2	1
2352FPT31PL2B50	PL6x38	S355J2	1
2352FPT31PL2B51	PL6x38	S355J2	1
2352FPT31PL2B52	PL6x38	S355J2	1
2352FPT31PL2B53	PL6x38	S355J2	1
2352FPT31PL2B54	PL6x38	S355J2	1
2352FPT31T2A43	D5139..7x6	S355J2	1
2352FPT31T2A44	D5139..7x6	S355J2	1
2352FPT31T2A58	D5139..7x6	S355J2	1
2352FPT31T2A59	D5139..7x6	S355J2	1
		Total	170

MARQUER COMME: MARTIFER METALLIC CONSTRUCTIONS

FPT31-TR2

1 UNITE(s)

Rev.	Date	Description	Description	Name
01	13.04.2018	A marcação da peça estava mal		SF

POIDS (Kg) Weight (Kg)	AIRE (m2) Area (m2)	DATE Date	Name
197490.	177.5	10.04.2018	OPERATION Operation

NOM DE CONTRÔLE Control Name					OK	NOK	OK	NOK
Critères de acceptation Acceptance criteria								
INSPECTEUR Inspector				CONTRÔLE Control				
DATE Date				DATE Date				
DECISION Decision	☐OK ☐NOK	☐OK ☐NOK	☐OK ☐NOK	Nº OPERATEUR Operator Nº.				
Q. Insp. (se > 1) Insp. Qty (if > 1)				Qte. Fabriquée Produced Qty.				
				TOTAL Total				

DESSINE par / Desenhador não identificado
VERIFIÉ par / SFERNANDES
DESIGNATION DU PROJECT / Genève Aéroport – Aile Est BATZ

Designer	ASSEMBLAGE / Assembly	Nom/Name
Verifier	SOUDAGE / Welding	Nom/Name
Project Designation	PEINTURE / Paint	Nom/Name

AO Contract	Nº PLAN Drawing Nº	Rev.	REV / OUVRAGE Project Nº
PROJECT AVEC TRAÇABILITE	2352FPT31TR2 - 6	01	2352
PIECE AVEC UN UNITÉE	Dés. 1	Dés. 2	Dés. 3
2352 CONTRAT	FPT3 AFFE	1 SEQ.	TR TYPE	2 Sub. Number

MODEL NAME: 2352_GENEVE

A