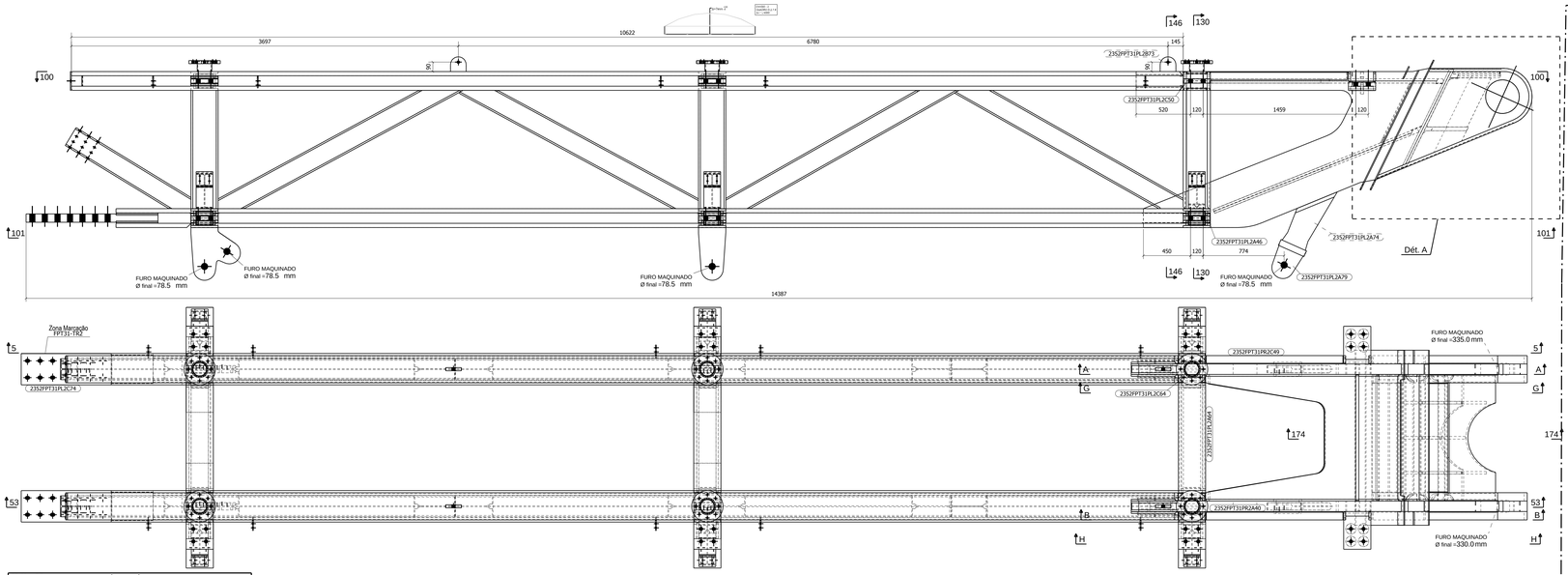
Note: Details selon le tableau de details généraux de soudure (IS38-MTC-01).
Note: Details according to the table of general welding details (IS38-MTC-01).

-Vérification des soudures en conformité avec le plan d'inspection et d'essais (PIE) de l'ouvrage.
-Welding verification according to Project Inspection & Testing Plan

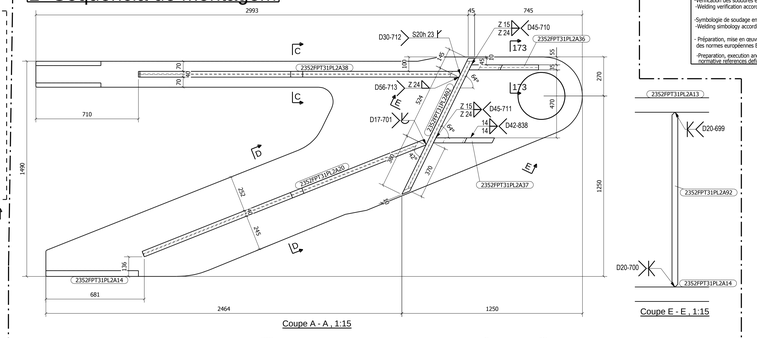
Symbologie de soudage en conformité avec la norme ISO 2553
-Welding simbology according to regulation ISO 2553.

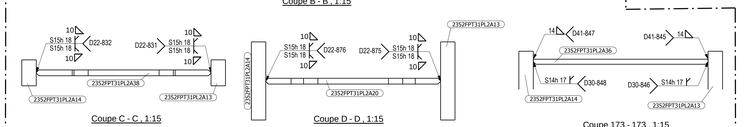
- Préparation, mise en œuvre et contrôle selon les références normatives des normes européennes EN 1090-2
- Preparation, execution and control according to defined normative references defined in European EN 1090-2

Classe de Exécução: EXC4

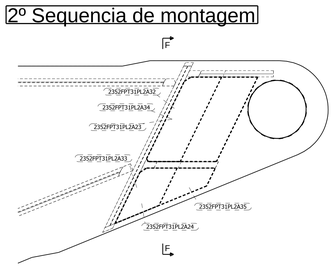


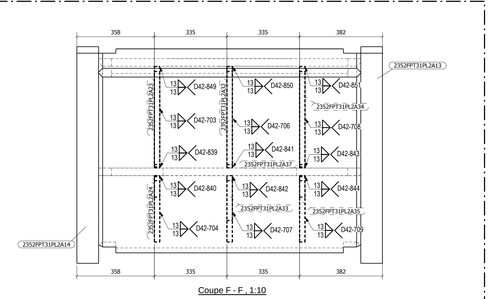
1º Sequencia de montagem



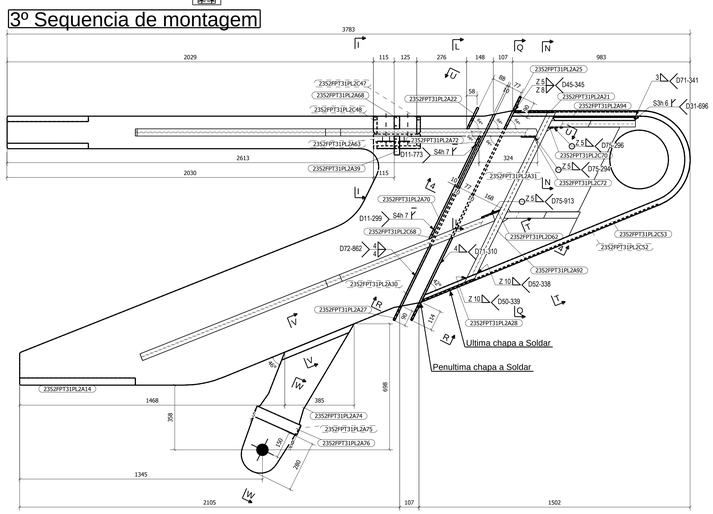


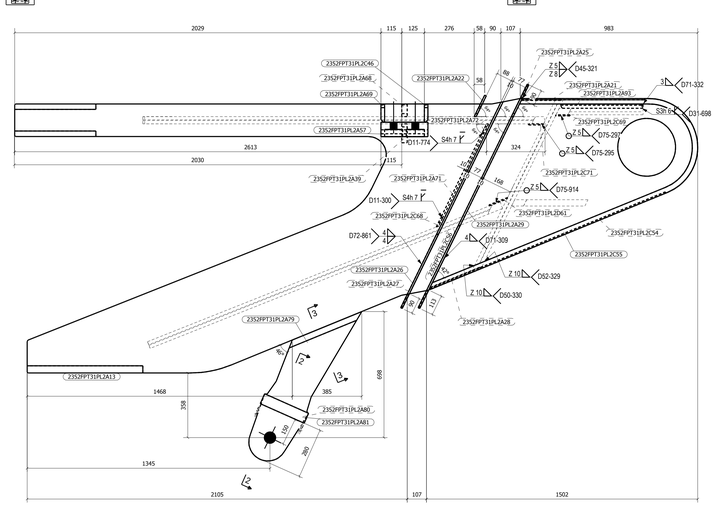
2º Sequencia de montagem

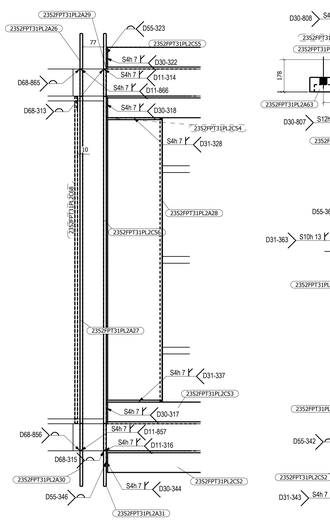


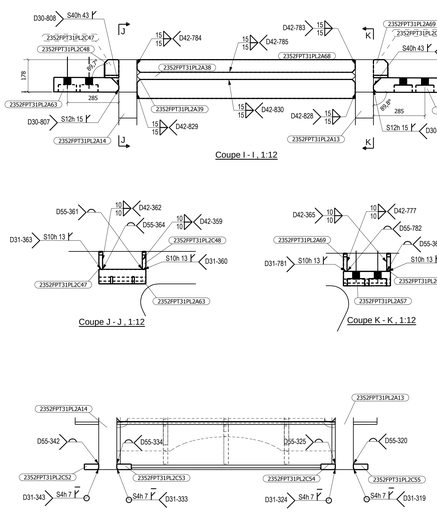


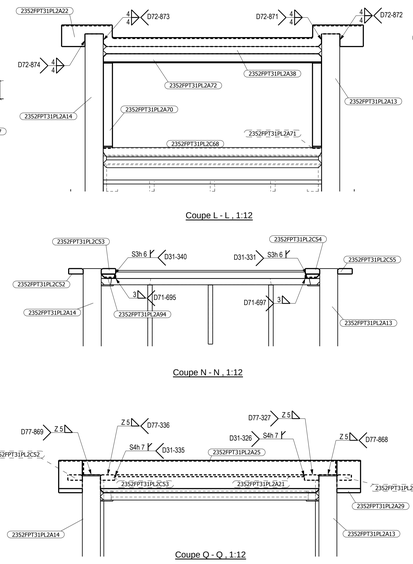
3º Sequencia de montagem

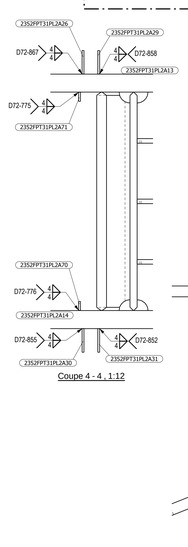


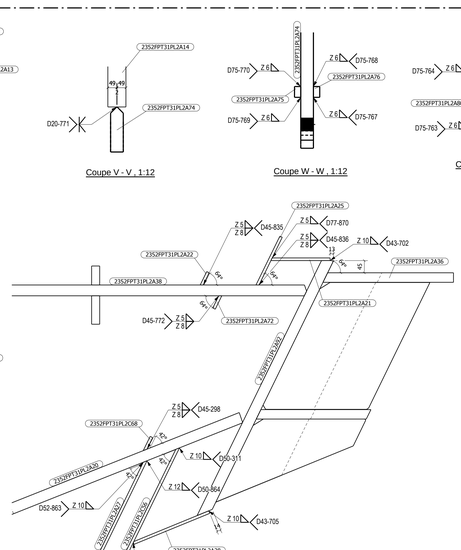












List of elements pour 1 unité:
List of elements for 1 unit:

2352FPT31TR2

PIÈCE ELEMENT	PROFIL PROFILE	MATERIAL MATERIAL	QTE QTY
2352FPT31PL2A23	MPL180x1520	S355J2+Z25	1
2352FPT31PL2A34	MPL180x1520	S355J2+Z25	1
2352FPT31PL2A28	PL40x1218	S355J2	1
2352FPT31PL2A29	PL40x1218	S355J2	1
2352FPT31PL2A22	PL20x152.8	S355J2	1
2352FPT31PL2A23	PL25x355	S355J2	1
2352FPT31PL2A24	PL25x327.4	S355J2	1
2352FPT31PL2A25	PL10x280.7	S355J2	1
2352FPT31PL2A26	PL10x151	S355J2	1
2352FPT31PL2A27	PL10x460.3	S355J2	1
2352FPT31PL2A28	PL10x382.2	S355J2	1
2352FPT31PL2A29	PL10x151	S355J2	1
2352FPT31PL2A30	PL10x151	S355J2	1
2352FPT31PL2A31	PL10x151	S355J2	1
2352FPT31PL2A32	PL25x175.2	S355J2	1
2352FPT31PL2A33	PL25x175	S355J2	1
2352FPT31PL2A34	PL25x151	S355J2	1
2352FPT31PL2A36	PL15x481.7	S355J2	1
2352FPT31PL2A37	PL15x421.2	S355J2	1
2352FPT31PL2A38	PL40x1218	S355J2	1
2352FPT31PL2A39	PL30x585	S355J2	1
2352FPT31PL2A57	MPL80x268	S355J2	1
2352FPT31PL2A63	MPL80x268	S355J2	1
2352FPT31PL2A68	PL30x78	S355J2	1
2352FPT31PL2A69	PL20x80	S355J2	1
2352FPT31PL2A78	PL10x58	S355J2	1
2352FPT31PL2A71	PL10x56	S355J2	1
2352FPT31PL2A72	PL10x55	S355J2	1
2352FPT31PL2A74	MPL79x195	S355J2+Z25	1
2352FPT31PL2A75	PL35x68	S355J2	1
2352FPT31PL2A76	PL35x68	S355J2	1
2352FPT31PL2A79	MPL79x195	S355J2+Z25	1
2352FPT31PL2A80	PL35x68	S355J2	1
2352FPT31PL2A81	PL35x68	S355J2	1
2352FPT31PL2A92	PL40x1067.1	S355J2	1
2352FPT31PL2A93	FPL6x23	S355J2	1
2352FPT31PL2A94	FPL6x23	S355J2	1
2352FPT31PL2C46	PL20x80	S355J2	1
2352FPT31PL2C47	PL20x80	S355J2	1
2352FPT31PL2C48	PL20x80	S355J2	1
2352FPT31PL2C52	FPL30x80	S355J2	1
2352FPT31PL2C53	FPL30x80	S355J2	1
2352FPT31PL2C54	FPL30x80	S355J2	1
2352FPT31PL2C55	FPL30x80	S355J2	1
2352FPT31PL2C56	PL30x152.4	S355J2	1
2352FPT31PL2C58	PL30x152.4	S355J2	1
2352FPT31PL2C64	PL6x78	S355J2	1
2352FPT31PL2C70	PL6x78	S355J2	1
2352FPT31PL2C71	PL6x78	S355J2	1
2352FPT31PL2C72	PL6x78	S355J2	1

Total: 53

Rev.	Date	Description	Name
01	13.04.2018	A marcação da peça estava mal	

MARQUER COMME: MARTIFER METALLIC CONSTRUCTIONS

FPT31-TR2

1 UNITE(s)

	Contrôle Dimensionnel Assemblage	Contrôle Dimensionnel Soudé	Contrôle Visuel soudé	OPERATION					
	Dimensional Control Assembly	Dimensional Control Welded	Visual Control Welds	Operation					
NORME DE CONTRÔLE Control Normes					OK	NOK	OK	NOK	
Critères de acceptation Acceptance criteria				CONTRÔLE Control					
INSPECTEUR Inspector				DATE Date					
DATE Date				N° OPERATEUR Operator NR.					
DECISION Decision				Qte. Fabriquée Produced Qty.	PROJECT AVEC TRAÇABILITE				
Q. Insp. 1 ar > U Insp. Qty 1 > U				TOTAL Total	PIECE AVEC UN UNITÉE				

POIDS (Kg) Weight (Kg)	AIRE (m2) Area (m2)	DATE Date
19749.	177.5	10.04.2018

DESSINE par / Desenhador vão identificado	Designed
VERIFIÉ par / SPERRANDES	Verified
DESIGNATION DU PROJECT / Genève Aéroport – Aile Est BAT2	Project Designation

Nº PLAN Drawing NR.	REV Rev.	OUVRAGE Project NR
2352FPT31TR2	01	2352

2352 Drawing	FPT3 Zone	1 Area	TR Type	Sub. Number	2 NT

OPERATION Operation	ASSEMBLAGE / Assembly	
	SOUDAGE / Weld	
	PEINTURE / Paint	

MODEL NAME: 2352_GENEVE

A