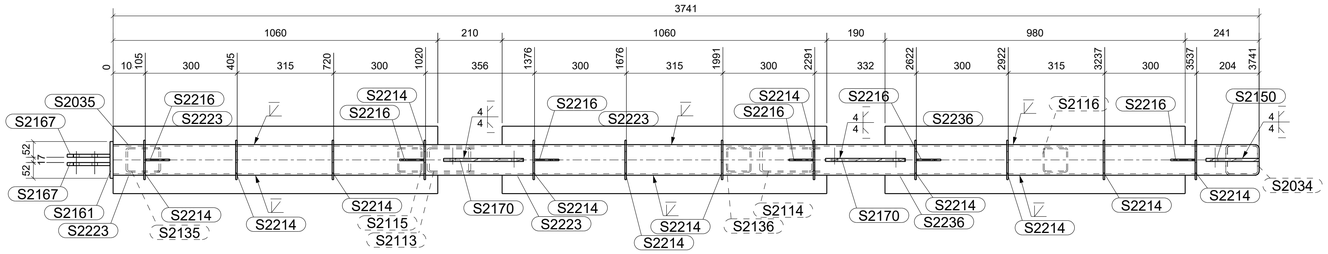
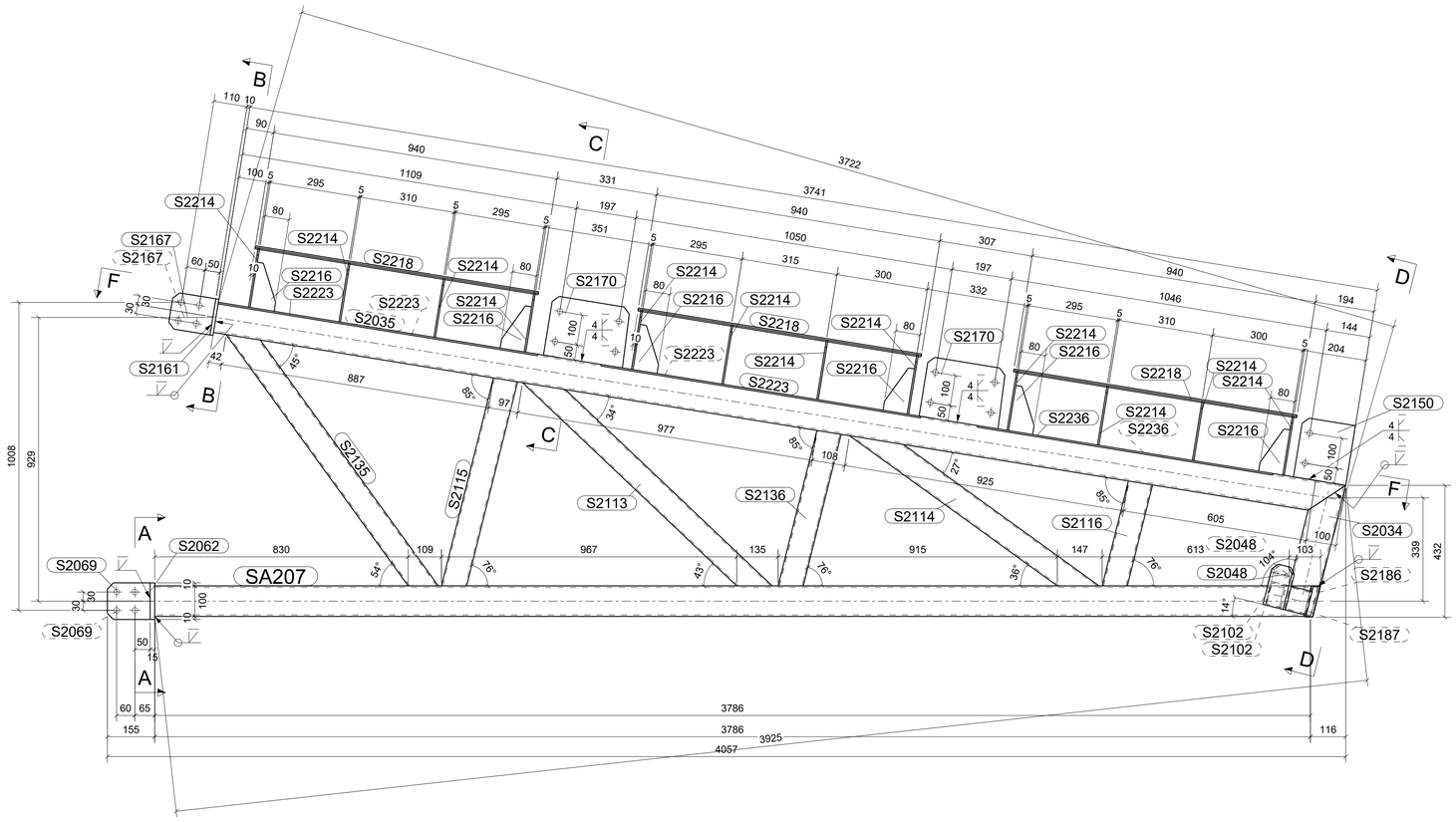
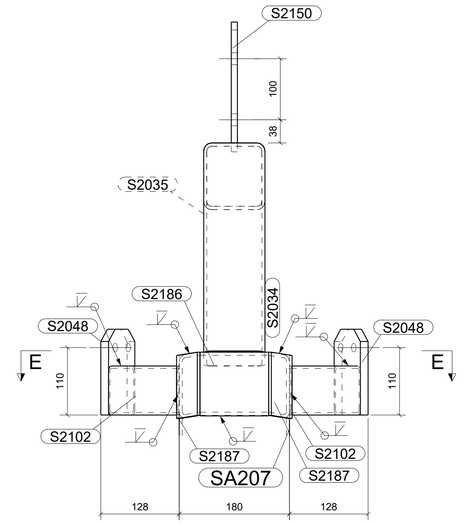
| Zestawienie dla jednego elementu wysyłkowego: SA207 | | | | | Wykonać szt.: | 1 |
|---|---|---|---|---|---|---|
| Nr pozycji | Profil | Materiał | Liczba szt. | Długość (mm) | Powierzchnia (m2) | Waga (kg) |
| S2034 | RHS100*100*5 | S235JR | 1 | 364 | 0 | 5.4 |
| S2035 | RHS100*100*5 | S235JR | 1 | 3741 | 1 | 55.5 |
| S2048 | BL15*80 | S235JR | 2 | 140 | 0 | 2.5 |
| S2062 | BL15*120 | S235JR | 1 | 190 | 0 | 2.7 |
| S2069 | BL15*140 | S235JR | 2 | 120 | 0 | 3.9 |
| S2102 | RHS80*4 | S235JR | 2 | 131 | 0 | 2.1 |
| S2113 | RHS80*4 | S235JR | 1 | 1052 | 0 | 9.1 |
| S2114 | RHS80*4 | S235JR | 1 | 951 | 0 | 7.8 |
| S2115 | RHS80*4 | S235JR | 1 | 709 | 0 | 6.6 |
| S2116 | RHS80*4 | S235JR | 1 | 361 | 0 | 3.3 |
| S2135 | RHS80*4 | S235JR | 1 | 1075 | 0 | 9.6 |
| S2136 | RHS80*4 | S235JR | 1 | 532 | 0 | 4.9 |
| S2150 | BL10*174 | S235JR | 1 | 198 | 0 | 2.7 |
| S2161 | BL10*120 | S235JR | 1 | 120 | 0 | 1.1 |
| S2167 | BL10*140 | S235JR | 2 | 120 | 0 | 2.6 |
| S2170 | BL10*198 | S235JR | 2 | 262 | 0 | 8.0 |
| S2186 | BL8*112 | S235JR | 1 | 104 | 0 | 0.7 |
| S2187 | BL8*40 | S235JR | 2 | 108 | 0 | 0.5 |
| S2214 | BL5*170 | S235JR | 12 | 220 | 1 | 12.8 |
| S2216 | BL5*80 | S235JR | 6 | 150 | 0 | 2.0 |
| S2218 | BL5*166 | S235JR | 3 | 940 | 1 | 18.4 |
| S2223 | BL5*60 | S235JR | 4 | 1060 | 1 | 10.0 |
| S2236 | BL5*60 | S235JR | 2 | 980 | 0 | 4.6 |
| SA207 | RHS180*100*5 | S235JR | 1 | 3811 | 2 | 80.3 |
| | | | | Razem | 8.40 | 257.1 |

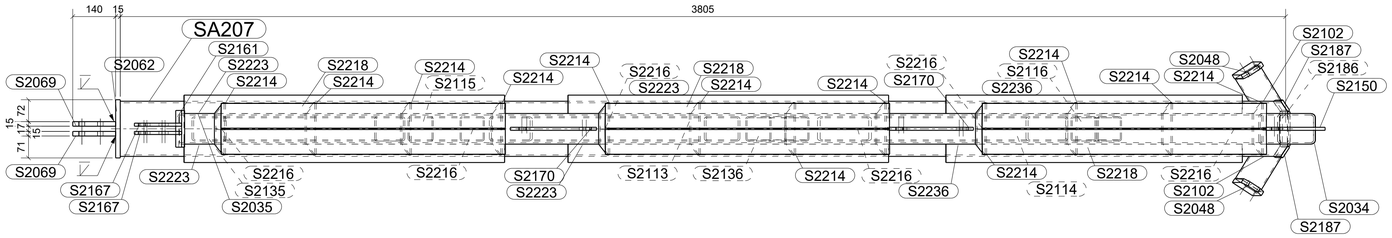
## F - F
1:10



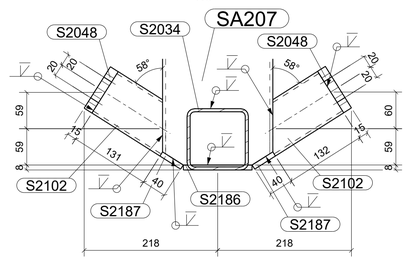




## D - D
1:5

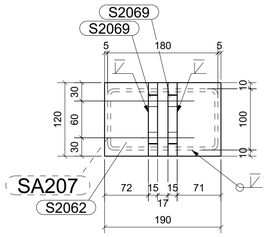


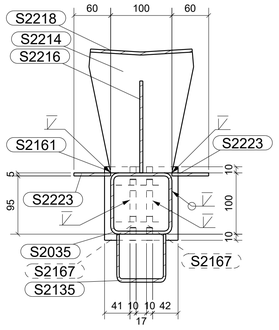

## E - E
1:5



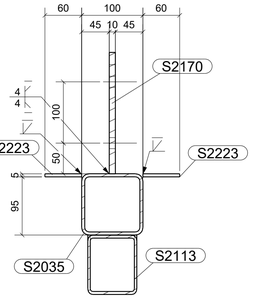

## A - A
1:5




## B - B
1:5




## C - C
1:5




| Rewizja | Opis rewizji | Data rewizji | Nazwisko |
|---|---|---|---|

Elementy łączone o grubości t > 20mm należy w procesie spawania podgrzewać do temperetury T >100 stopni Celcjusza

Spoiny pachwinowe nieoznaczone wykonać jako a < 4 i a = 0.5t grubości cieńszego z łączonych elementów

Gatunek materiału: S235JR chyba, że wskazano inaczej

Klasa śrub: 8.8 chyba, że wskazano inaczej

Wszelkie prawa zastrzeżone Weldon Sp. z o.o.

Rzutowanie:

Klasa wykonania zgodnie z PN-EN1090-2: EXC2

Zatwierdził:

Termin realizacji: -

| | Imie i nazwisko | Data: | Podpis: |
|---|---|---|---|
| Opracował: | G.Rataj | 21.04.2020 | |
| Sprawdził: | M.Jałowiec | 21.04.2020 | |

WELDON Sp. z o.o.
39-102 Brzeźówka 90A
tel. (+48) 14 64-66-714

Numer zlecenia: 00750_KST_M

Format: A1

Zamawiający:

Powłoka ochronna: Malowanie RAL9005

Skala: 1:5

Tytuł:/Nr pozycji: Konstrukcja cz.II - Kratownica SA207

Nr rysunku: SA207

Rewizja:

Tekla Structures