

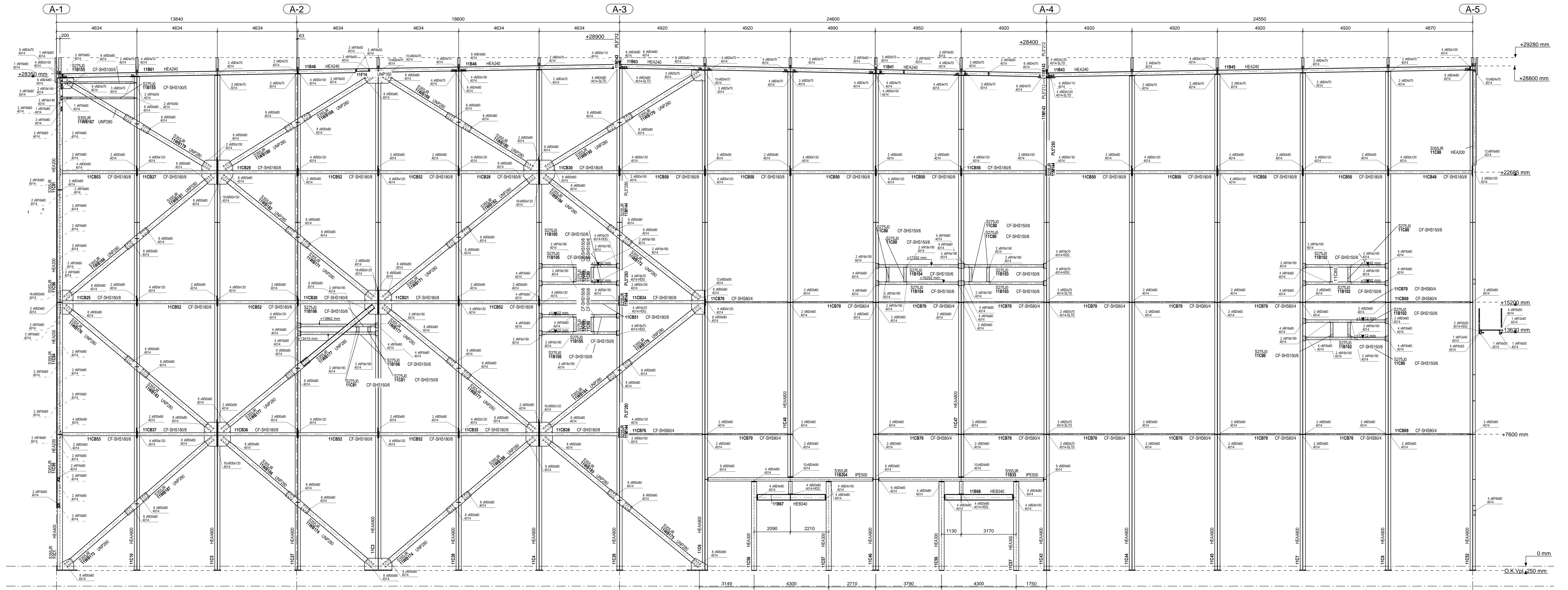
General Notes:

Materials U.N.O.:
 Rolled sections NEN-EN 10025 S235JR
 Plates Tp ≤ 25mm NEN-EN 10025 S355JR
 Welded profiles NEN-EN 10025 S235JR
 Hot rolled hollow sections NEN-EN 10210 D ≤ 100 S355JR D > 100 S355JR
 Cold formed hollow sections NEN-EN 10219 D ≤ 100 S355JR D > 100 S355JR
 Plates perpendicular entrusted to the rolling direction due to tensile load NEN-EN 10164 Tp ≥ 30mm S355N-Z35

Bolts U.N.O.:
 M10 Standard: ISO 4014 - Class 8.8 - Electrolytically Galvanized

Welds U.N.O.:
 Throat thickness a = 4.000000

Surface treatment:
 TO U.N.O. = RAL 7016
 T1 = Therm.verz.
 T2 = Thermisch verzinken + RAL 9005
 T3 = RAL 1023
 T4 = RAL 9010
 T5 = 2-laags 80mu ZFP RAL 9005



GEVELAS A-A
180



2451-CPR-EN1090-2014.0470.001
 Fabrication and erection acc. to
 NEN-EN 1090-2:2008+A1:2011
 Execution class: EXC2
 Functional tolerance class: 1

1	24-10-19	E. Hoevenaars	L.Kr.	As Built	Final
0	30-04-18	E. Hoevenaars	Lkr	Erste uitgave	Voor uitvoering
revision	date	drawn	check	description	status

client
 HOOGVLIED BV
 project
 NIEUWBOUW DC HOOGVLIED
 title
 GEVEL AS A-A HOOGBOUW HAL A
 order
 181002 HV-ASK-A-ZZ-M2-CON-0107-GEVEL AS A-A HOOGBOUW

ASK Romein BV
 Postbus 1013
 4700 BA Roosendaal
 Nederland

+31 (0)165 750 300
 info@ask-romein.com

