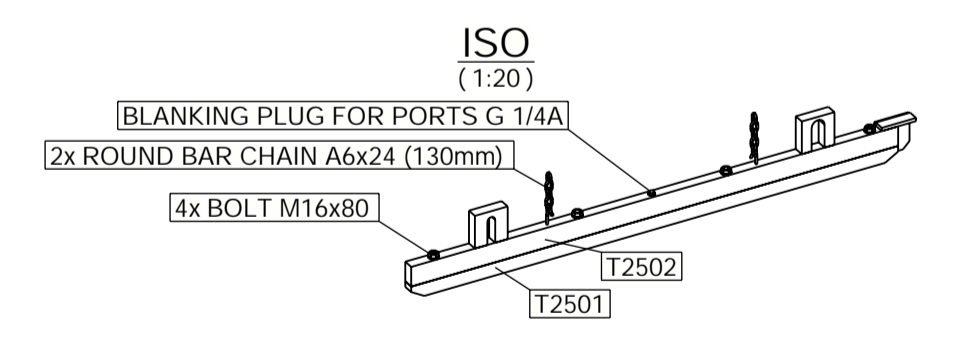
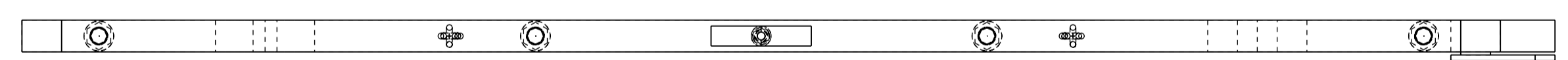
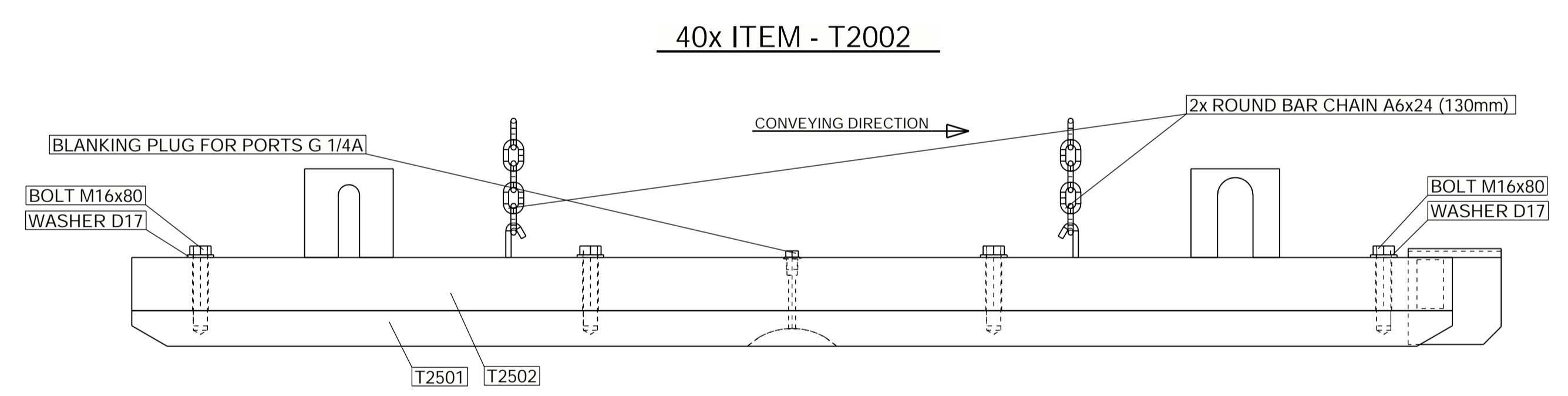
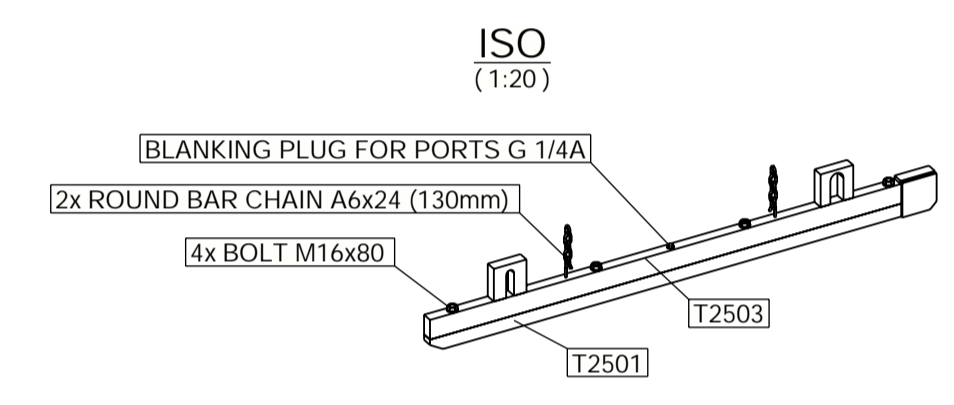
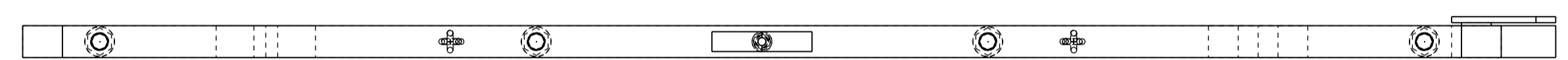
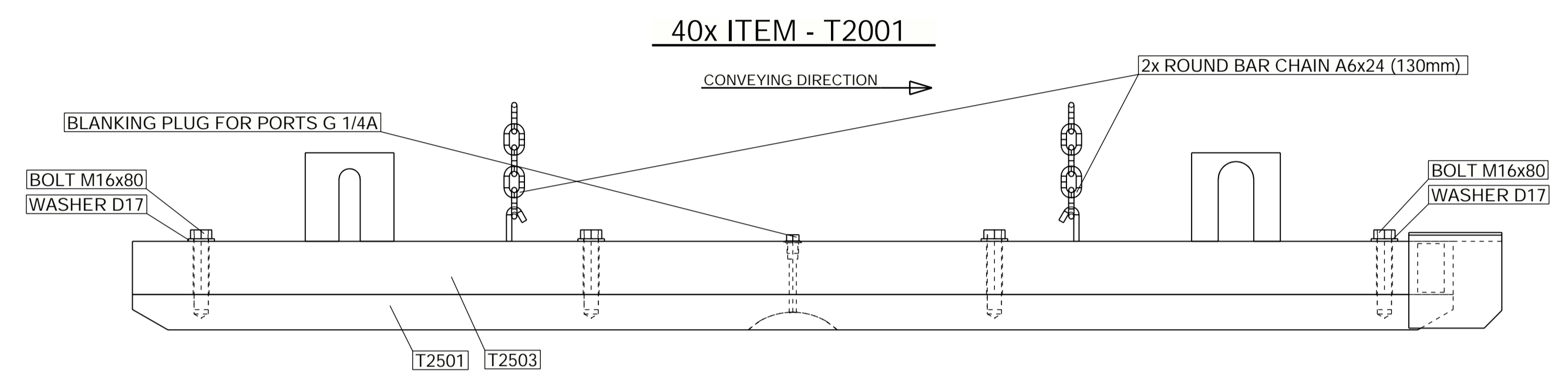


DRAWING / DOCUMENT No.		DESCRIPTION
903254_PPG01_PH02_MTA07_05422_OU1107751002	PLATE WORK LOT 2/ASSEMBLIES T2501-2503	



STEEL STRUCTURE EXECUTION CLASS: EXC2  
 TOLERANCES ACCORDING TO DIN EN ISO 13920 CLASS BF

WELDING:  
 - UNLESS INDICATED OTHERWISE, ALL WELDS ARE MINIMUM 4 mm AND ARE CONTINUOUS  
 - ALL GIVEN WELDS DIMENSIONS ARE EUROPEAN WAY: THROAT DIMENSION, FOR LEG SIZE MULTIPLY THROAT DIMENSION BY 1,42  
 - SYMBOLIC REPRESENTATION ON DRAWING TO ISO 2553  
 - JOINT PREPARATION ACCORDING TO EN 9692-1 AND EN 1708

DERUSTING AND COATING ACCORDING TO:  
 - 903254\_ZZZ01\_ZZ01\_BEC01\_00004\_OU110198090 - PAINTING AND CONSERVATION  
 - 903254\_ZZZ01\_ZZ01\_BEC01\_00007\_OU110200593 - PAINTING SYSTEMS

LIST OF ITEMS FOR ITEM: T2001

ASSEMBLY POSITION	QTY	DESCRIPTION	MATERIAL	NORM	WEIGHT (kg)
T2501	1	WORKSHOP ASSEMBLY			14.4
T2503	1	WORKSHOP ASSEMBLY			26.5
	4	BOLT M16x80	8.8	ISO 4017	0.2
	4	WASHER D17	SPRING STEEL	DIN 127/B	0.0
	1	BLANKING PLUG FOR PORTS G1/4A	STAINLESS STEEL	DIN 910	0.0
	2	ROUND BAR CHAIN A6x24 (130mm)	S235JR	DIN 5685	0.1
TOTAL WEIGHT (kg):					41.7

LIST OF ITEMS FOR ITEM: T2002

ASSEMBLY POSITION	QTY	DESCRIPTION	MATERIAL	NORM	WEIGHT (kg)
T2501	1	WORKSHOP ASSEMBLY			14.4
T2502	1	WORKSHOP ASSEMBLY			26.5
	4	BOLT M16x80	8.8	ISO 4017	0.2
	4	WASHER D17	SPRING STEEL	DIN 127/B	0.0
	1	BLANKING PLUG FOR PORTS G1/4A	STAINLESS STEEL	DIN 910	0.0
	2	ROUND BAR CHAIN A6x24 (130mm)	S235JR	DIN 5685	0.1
TOTAL WEIGHT (kg):					41.7

SCREW	QTY	DESCRIPTION	GRADE	NORM	WEIGHT (kg)
-------	-----	-------------	-------	------	-------------

100 mm  
(Standard of comparison)

AutoCAD-Mechanical  
ANSI/ISO/ETEC: DIN A1