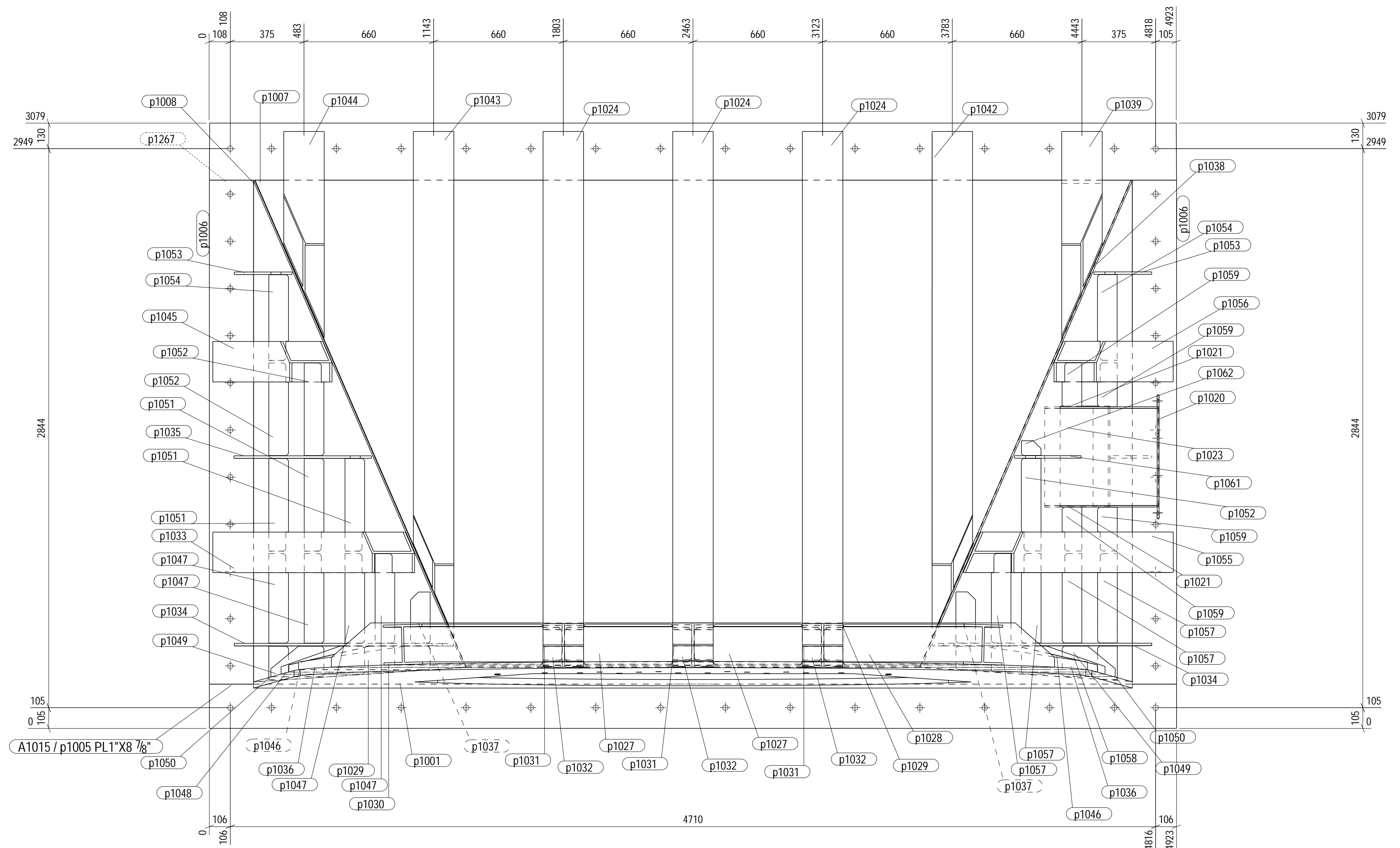
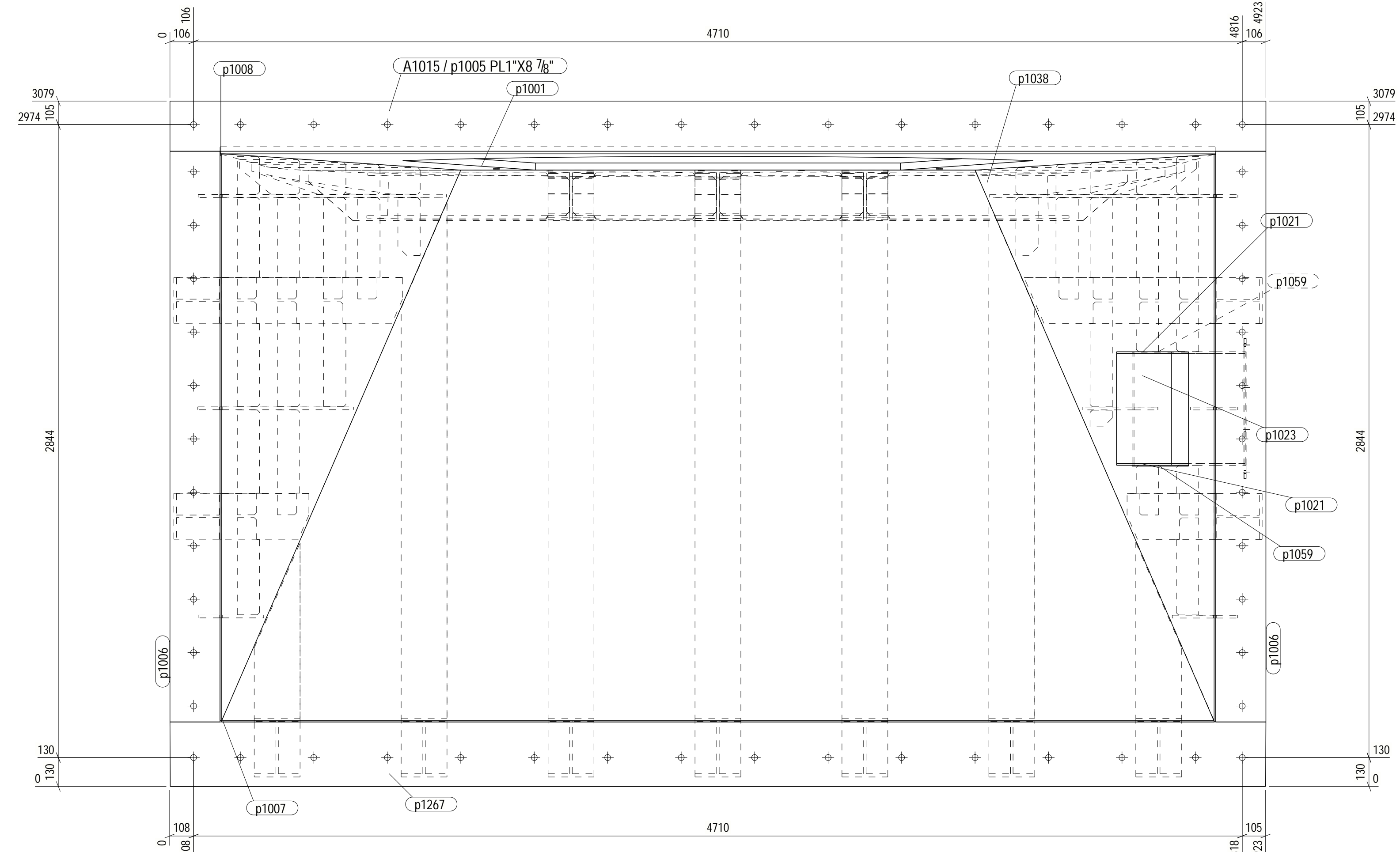


S: 1:20



TOP VIEW
S: 1:15



BOTTOM VIEW
S: 1:15

ASSEMBLY MATERIAL LIST		MARK: A1015		QTE: 1		
PLAN ASSEMBLY: 22127-M-10		NAME OF THE PHASE		INTERCAMBIADOR		
NAME	MARK	DESCRIPTION	MATERIAL	QTE	LENGTH (mm)	WEIGHT (kg)
PLATE	p1001	PL 11/4"x164 9/16"	A36	1	4473	2576.94
PLATE	p1005	PL 1"x8 7/8"	A36	1	4923	221.26
PLATE	p1006	PL 1"x8 7/8"	A36	2	2564	230.06
PLATE	p1007	PL 5/16"x152 3/16"	A36	1	4458	815.18
PLATE	p1008	PL 5/16"x78 15/16"	A36	1	4012	250.70
PLATE	p1019	PL 3/8"x2 3/8"	A36	2	700	6.31
PLATE	p1020	PL 3/8"x2 3/8"	A36	2	630	5.68
PLATE	p1021	PL 5/16"x22 3/4"	A36	2	684	38.79
PLATE	p1022	PL 5/16"x13 1/16"	A36	1	494	10.21
PLATE	p1023	PL 5/16"x19 7/16"	A36	1	578	17.79
BEAM	p1024	HP200X53	A36	3	4021	647.71
BEAM	p1025	HP200X53	A36	1	1205	64.71
PLATE	p1026	PL 1"x8 7/8"	A36	2	647	57.30
BEAM	p1027	HP200X53	A36	2	645	69.25
BEAM	p1028	HP200X53	A36	1	909	48.83
PLATE	p1029	PL 1"x8 7/8"	A36	2	1174	98.11
BEAM	p1030	HP200X53	A36	1	910	48.85
PLATE	p1031	PL 3/8"x8 1/8"	A36	1	266	4.11
PLATE	p1031	PL 3/8"x8 1/8"	A36	2	267	8.23
PLATE	p1032	PL 3/8"x2 15/16"	A36	3	206	3.47
BEAM	p1033	HP200X53	A36	1	2465	132.33
PLATE	p1034	PL 1/2"x3 15/16"	A36	2	3010	59.49
PLATE	p1035	PL 1/2"x3 15/16"	A36	1	1780	17.48
PLATE	p1036	PL 1/2"x4 11/16"	A36	2	670	11.61
PLATE	p1037	PL 1/2"x3 15/16"	A36	2	260	5.01
PLATE	p1038	PL 5/16"x78 15/16"	A36	1	4016	227.13
BEAM	p1039	HP200X53	A36	1	1404	75.38
BEAM	p1040	HP200X53	A36	1	1075	57.73
BEAM	p1041	HP200X53	A36	1	1075	57.73
BEAM	p1042	HP200X53	A36	1	3789	203.47
BEAM	p1043	HP200X53	A36	1	3790	203.50
BEAM	p1044	HP200X53	A36	1	1400	75.18
BEAM	p1045	HP200X53	A36	1	1226	65.81
PLATE	p1046	PL 1/2"x5 3/16"	A36	2	540	10.27
PLATE	p1047	PL 1/2"x3 15/16"	A36	4	455	17.58
PLATE	p1048	PL 1/2"x5 5/8"	A36	1	425	4.47
PLATE	p1049	PL 1/2"x6 1/8"	A36	2	270	6.72
PLATE	p1050	PL 1/2"x3 15/16"	A36	2	170	3.36
PLATE	p1051	PL 1/2"x3 15/16"	A36	3	471	13.67
PLATE	p1052	PL 1/2"x3 15/16"	A36	1	471	4.55
PLATE	p1052	PL 1/2"x3 15/16"	A36	2	471	9.11
PLATE	p1053	PL 1/2"x3 15/16"	A36	2	590	11.23
PLATE	p1054	PL 1/2"x3 15/16"	A36	2	436	8.41
BEAM	p1055	HP200X53	A36	1	2589	139.02
BEAM	p1056	HP200X53	A36	1	1225	65.76
PLATE	p1057	PL 1/2"x3 15/16"	A36	4	455	17.58
PLATE	p1058	PL 1/2"x5 5/8"	A36	1	425	4.50
PLATE	p1059	PL 1/2"x3 15/16"	A36	1	223	2.08
PLATE	p1059	PL 1/2"x3 15/16"	A36	3	223	6.26
PLATE	p1060	PL 1/2"x3 15/16"	A36	1	249	3.11
PLATE	p1061	PL 1/2"x3 15/16"	A36	1	722	6.94
PLATE	p1062	PL 1/2"x2 15/16"	A36	1	100	0.66
PLATE	p1267	PL 1"x11 7/16"	A36	1	4923	284.57
TOTAL WEIGHT						7035.19

TABLE OF APPROVAL		NOTES		PROJECT: TORRE Y HORNO		MARK & REV.: A1015_R1	
1 - APPROVED		ALL DIMENSIONS ARE IN mm		DATE: 04/02/2024		DATE: 18/04/2023	
2 - APPROVED WITH COMMENTS, CORRECT AND SEND		SIZE OF FILLET WELLS ARE REPRESENTED IN JOINT CALCULATION TABLE		BY: SGM		BY: SGM	
3 - APPROVED, INTEGRATE COMMENTS AGAIN		MINIMUM SIZE OF FILLET WELLS SHALL BE 3mm UNLESS OTHERWISE SPECIFIED. MINIMUM GAP SHALL BE 3mm UNLESS OTHERWISE SPECIFIED.		DATE: 04/02/2024		DATE: 18/04/2023	
4 - NO APPROVED REVIEW AND RECORD		FUNCTIONAL TOLERANCES ACCORDING TO ASQC STANDARD OF STEEL STRUCTURES		DATE: 04/02/2024		DATE: 18/04/2023	

0 - 10