	REFERENCE DRAWINGS	
No.:	DWG.No.	TITLE
1	EW134.31-STS/ZSZ101...120	Assembly Drawings
2	EW134.31-STS/DLZ101...800	Detail Drawings (Assembly parts)
3	EW134.31-STS/DLZ801...850	Single Detail Drawings (Items)

20-20
1:15
TYPICAL DETAIL

21-21
1:20

30-30
1:5

31-31
1:5

29-29
1:20

DET. A

DET. B
1:5
TYPICAL DETAIL

A1-A1
(FLARE STACK SHELL)
1:20

A2-A2
(WINDSHIELD)
1:20

A3-A3
(STACK LINER)
1:20

22-22
1:20
TYPICAL DETAIL

28-28
1:10

27-27
1:15

DET. A
1:2

TYPICAL POSITION OF WELDS

NOTE:
-SITE BUTT WELDS PROVIDE FROM OUTER SIDE IF NOT INDICATED BY MARK "ATYP"

GENERAL NOTES:
DISTANCES (DIMENSIONS), NOT FIXED OR INDICATED IN THE DIMENSIONING OF THE DRAWING, MUST NOT BE ANALYSED IN CAD FOR DETAIL DESIGN.
ALL DIMENSIONS ACCORDING METRIC SYSTEM !
GENERAL DRAWING SEE DRAWING No.
C.9Y7T.EW134.31-STS/ALV001

NOTE:
ALL DIMENSIONS OF SHEETS AND PROFILES ARE EXACT DIMENSIONS WITHOUT CONSIDERING ROOT GAPS AND OTHER PREPARATION FOR WELDING.
ROOT GAPS AND OTHER PREPARATION FOR SITE AND WORKSHOP WELDS TO BE MADE BY WORKSHOP.

EJ ... EXPANSION JOINT
TOS ... TOP OF STEEL
TOC ... TOP OF CONCRETE
TOG ... TOP OF GROUTING

KEY PLAN

NOTES:
1) HOLES (OPENING) INTO WALL SHELL WILL BE CUT ON SITE BY CUSTOMER