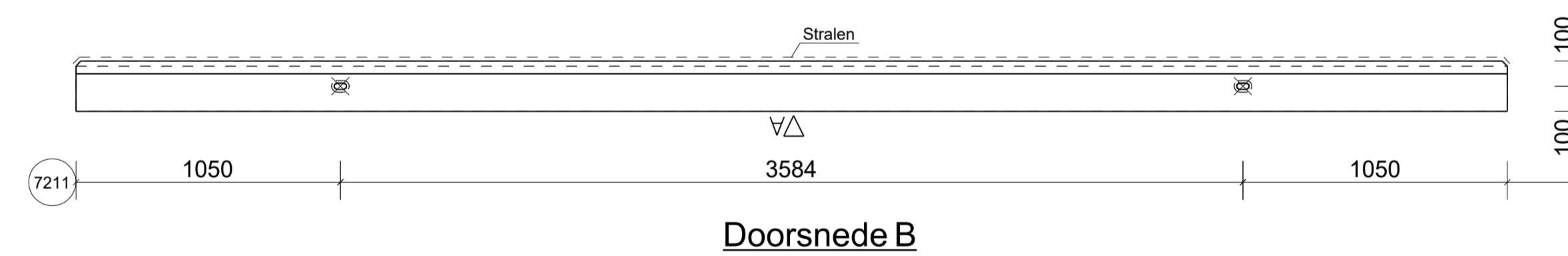
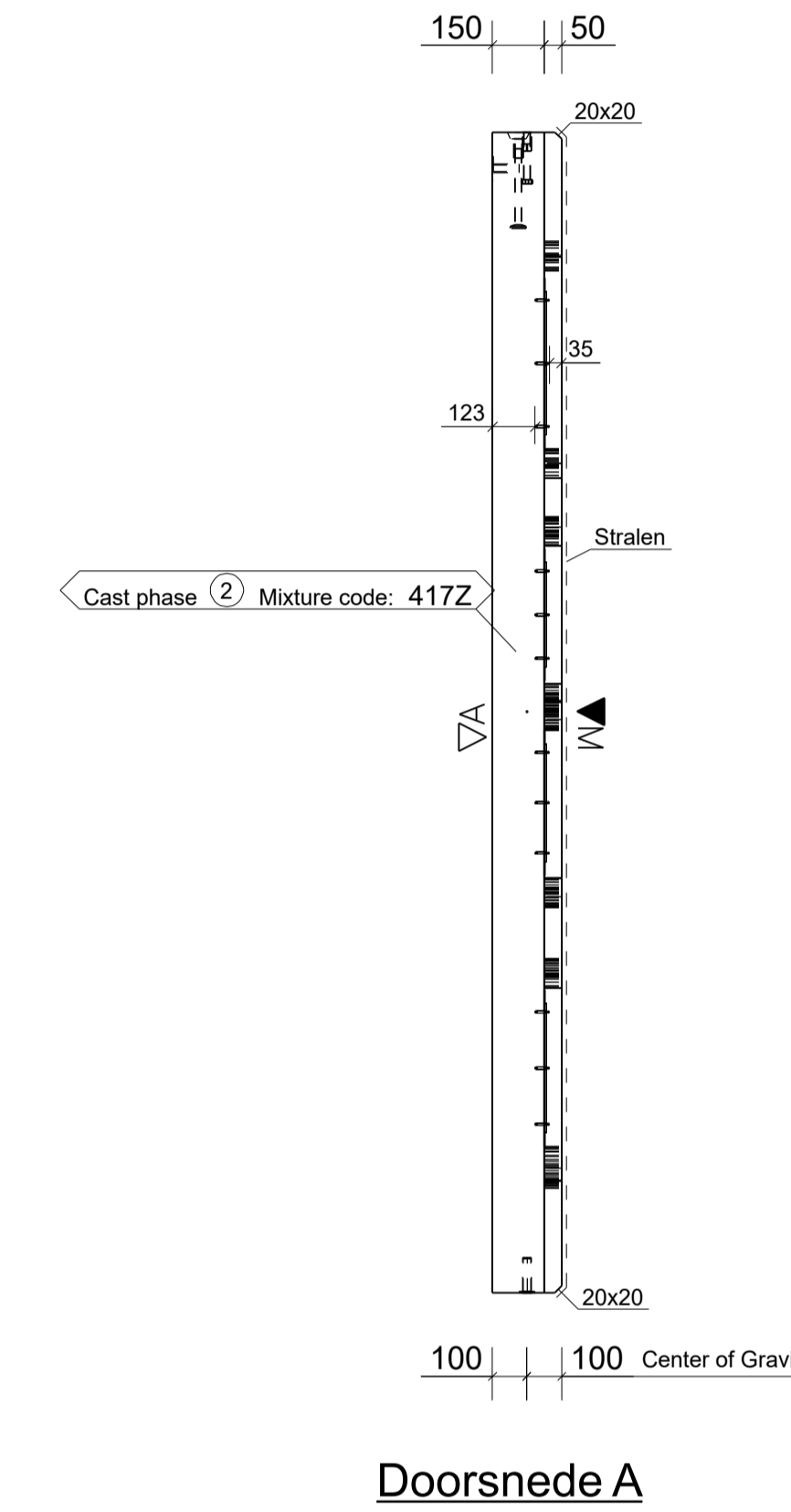
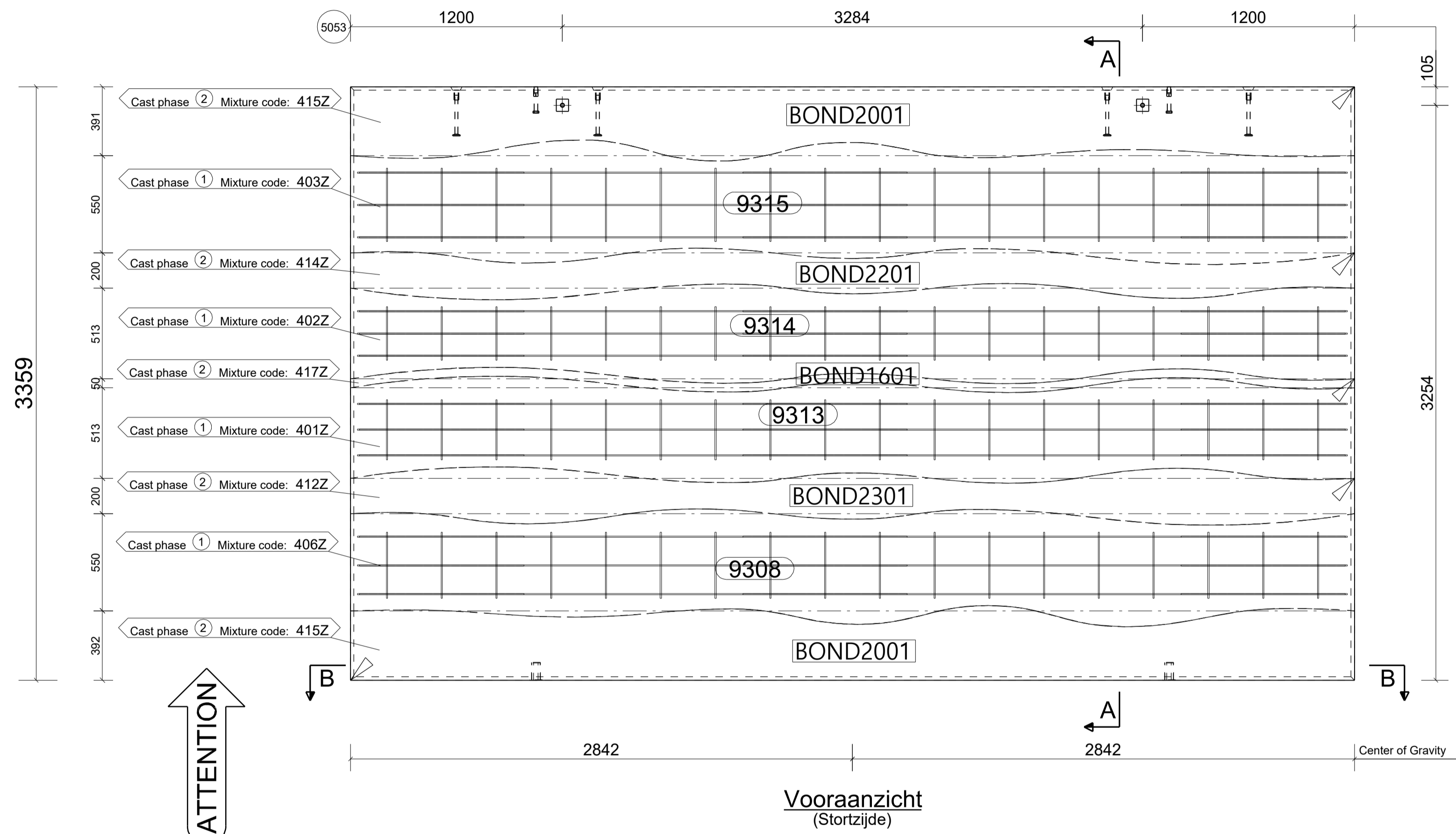
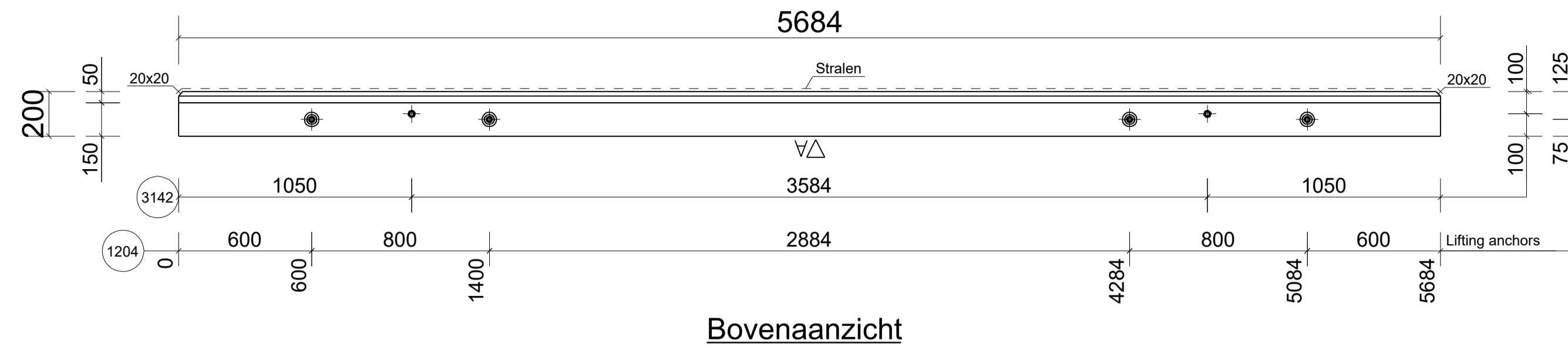


UNIQUE CODE	MIN. LEVEL	MAX. LEVEL
01020214	+3387	+6762
01020801	+3387	+6762
01020820	+3387	+6762
01023101	+3387	+6762
01023120	+3387	+6762
01023714	+3387	+6762



ATTENTION

- 1 Beton op 1e stortdag, deze beton opruwen*.
- 2 Beton op 2e stortdag.

Orientation mark

See BOND... for mould piece.

ADDITIONAL REINFORCEMENT: EC0201-12

rev.	date	description	by
a	15-02-24	Drawing updated for construction	MAWA

project: Zuiveringsgebouw - Brabant Water
 phase: Detailing for manufacturing
 part: Wall EC-series
 scale: MPIO
 date: 11-12-23



project no: Z0179
 sheetnr: EC0202 - 1
 state: Construction

Straalwerk hydrofoberen met Cugla BHN Protectosil

Posnr.	Description	Length	Type	Producer	No.
1204	Lifter 4.0T HD20 L=288 G	6360	Halfen	4	
3142	Bolt anchor M27/150 SS A4-80	8.8	Halfen	2	
5053	Compressive socket M27/77 SSA4	DS-3	Halfen	2	
7211	Plastic sleeve 22/47*100	HFV-1		2	
9308	1st phase support			1	
9313	1st phase support			1	
9314	1st phase support			1	
9315	1st phase support			1	

number: 6 x

concrete grade: C50/60
 rebar grade: B500B (Ø6=B500A)
 cover: 35 mm ± 5
 volume: 3.81 m³
 mass: 9357 kg
 mixture code: Multiple!!
 exposure class: XC4, XD3, XF2

finishing acc. to sample
 ▽ cast side no finish
 ▽ B cast side even
 ▽ A cast side even and smooth
 ▽ AR cast side rolled
 ▽ R cast side roughened +
 Z ▽ cast side in sight
 ▽ ▽ mould side acc. to sample
 Z ▽ mould side in sight

* Roughened according to: NEN EN 1992-1-1 art. 6.2.5.
 dimensional deviations according to standard: NEN2889

Cast phase	Mixture code	Volume	Weight
1	401Z	146 L	356.7 kg
1	402Z	136 L	332.6 kg
1	403Z	167 L	408.9 kg
1	406Z	157 L	384.8 kg
2	412Z	67 L	163.2 kg
2	414Z	57 L	139.1 kg
2	415Z	208 L	510.0 kg
2	417Z	2878 L	7051.3 kg