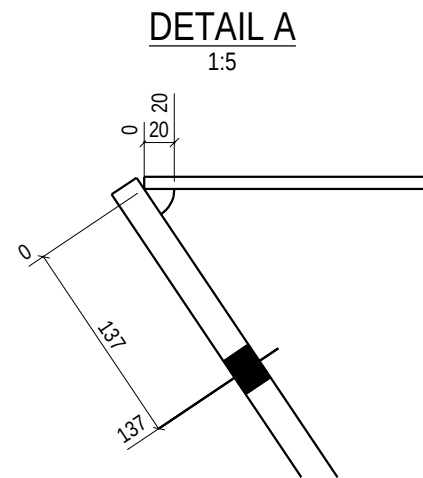
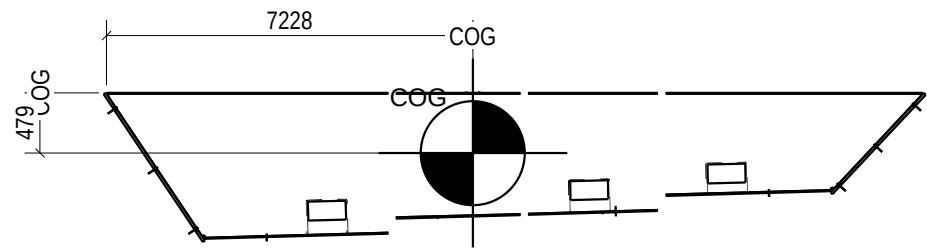
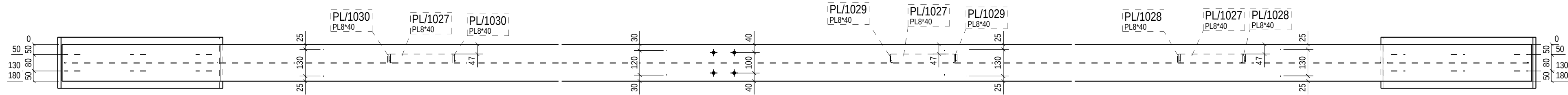
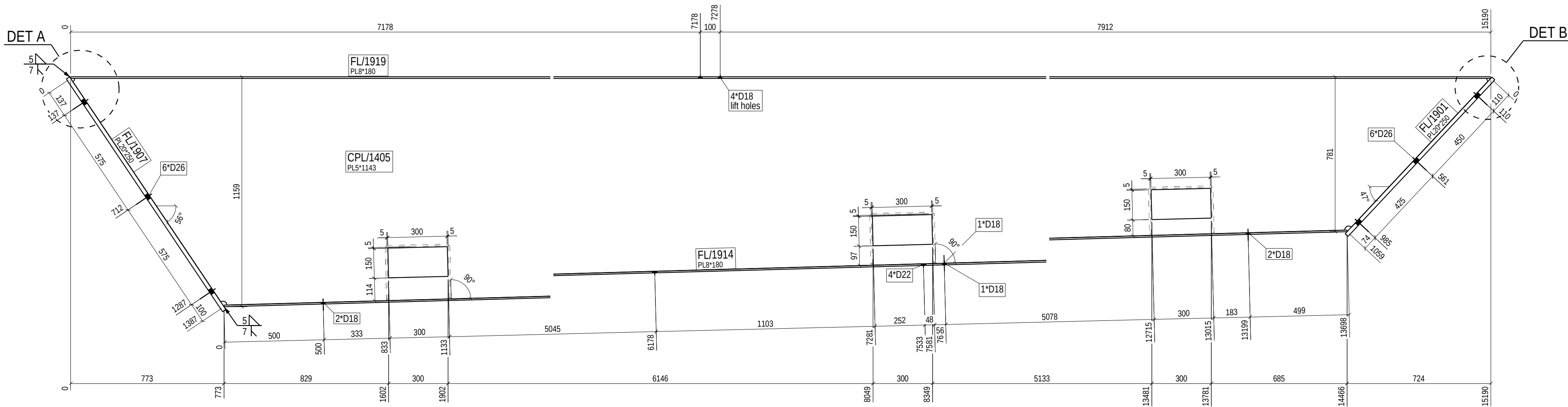


WELDING AROUND OPENINGS IN WEB - FILLET WELD a3

GENERAL NOTE:			ALL robot welds FW a=3.5 ALL non-marked welds FW = 4			
Material list for welding drawing			BW/103		7 Qty.	
Part no.	Profile	Material	Qty.	Length	Area	Weight
FL/1919	PL8*180	S275JR	1	15190	5.7	171.7
CPL/1405	PL5*1143	S275JR	1	15165	27.5	535.8
FL/1901	PL20*250	S275JR	1	1083	0.6	42.5
FL/1907	PL20*250	S275JR	1	1413	0.8	55.5
FL/1914	PL8*180	S275JR	1	13698	5.2	154.8
PL/1027	PL8*40	S275JR	3	310	0.0	0.8
PL/1028	PL8*40	S275JR	2	235	0.0	0.6
PL/1029	PL8*40	S275JR	2	253	0.0	0.6
PL/1030	PL8*40	S275JR	2	269	0.0	0.7
Total					39.9	966.5

No		REV MARK	REVISION DESCRIPTION		CREATED	APPROVED	REV. DATE
Surface treatment					DESIGNER:		
					EXC _____ SIZE _____		
					A2		
PROJECT					ORDER NO. _____		
Send to production			Name		Welded beam		
					ASSEMBLY NO. _____		
					[BW.103 - 1]		

Production	
Assembly	Line
BW/103	205