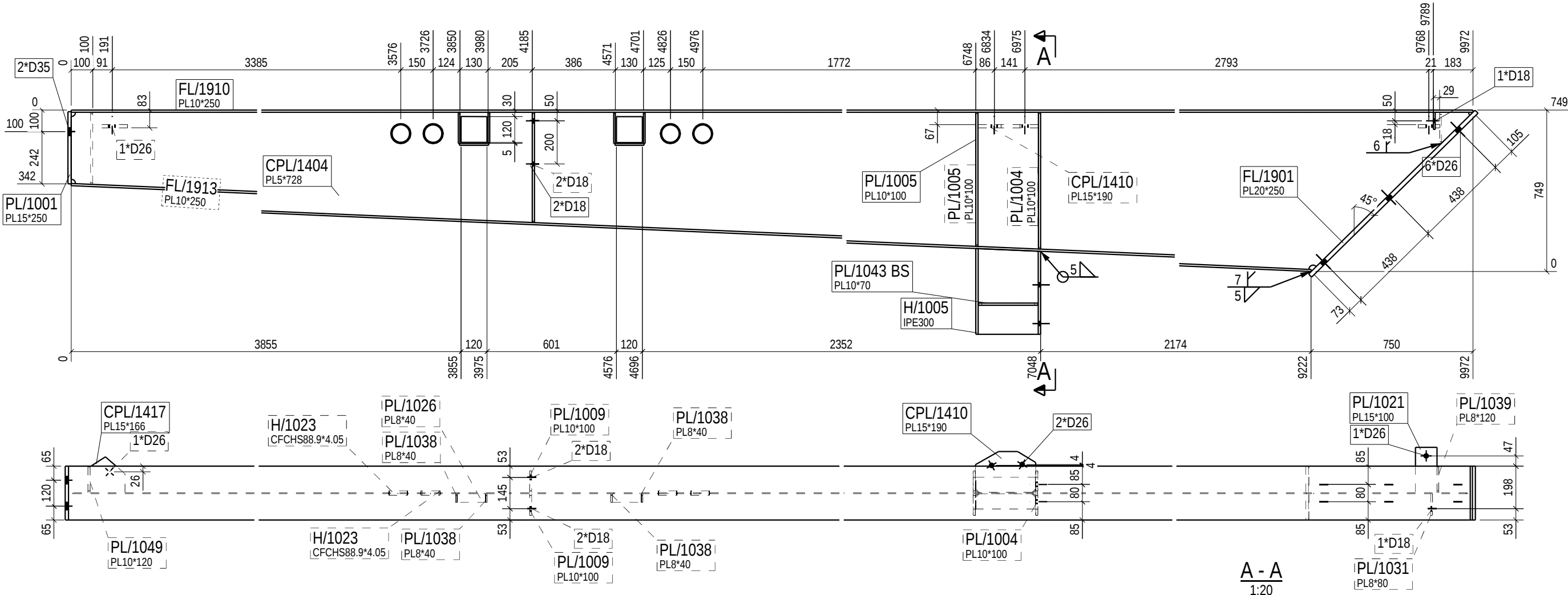
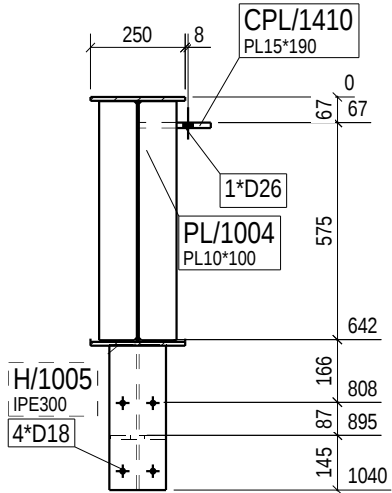




GENERAL NOTE:		ALL robot welds FW a=3.5 ALL non-marked welds FW = 4				
Material list for welding drawing		CW/103			1 Qty.	
Part no.	Profile	Material	Qty.	Length	Area	Weight
FL/1910	PL10*250	S275JR	1	9972	5.2	195.7
CPL/1404	PL5*728	S275JR	1	9958	10.3	200.4
CPL/1410	PL15*190	S355J2	1	279	0.1	5.6
CPL/1417	PL15*166	S355J2	1	162	0.1	2.5
FL/1901	PL20*250	S275JR	1	1083	0.6	42.5
FL/1913	PL10*250	S275JR	1	9231	4.8	181.2
H/1005	IPE300	S355J2	1	398	0.5	16.8
H/1023	CFCHS88.9*4.05	S195	4	20	0.0	0.2
PL/1001	PL15*250	S275JR	1	334	0.2	9.8
PL/1004	PL10*100	S275JR	2	633	0.1	5.0
PL/1005	PL10*100	S275JR	2	620	0.1	4.9
PL/1009	PL10*100	S275JR	2	510	0.1	4.0
PL/1021	PL15*100	S275JR	1	210	0.1	2.5
PL/1026	PL8*40	S275JR	2	135	0.0	0.3
PL/1031	PL8*80	S275JR	1	100	0.0	0.5
PL/1038	PL8*40	S275JR	4	145	0.0	0.4
PL/1039	PL8*120	S275JR	1	142	0.0	1.1
PL/1043	PL10*70	S275JR	2	276	0.0	1.5
PL/1049	PL10*120	S275JR	1	333	0.1	3.1
				Total	22.9	695.2



WELDING AROUND OPENINGS IN WEB - FILLET WELD a3

No	REV MARK	REVISION DESCRIPTION	CREATED	APPROVED	REV. DATE
Surface treatment			DESIGNER:		
Give Steel CE			EXC		
			SIZE A3		
PROJECT			ORDER NO.		
Send to production			ASSEMBLY NO.		
			[CW.103 - 1]		
Name			Welded column		

Production	
Assembly	Line
CW/103	101