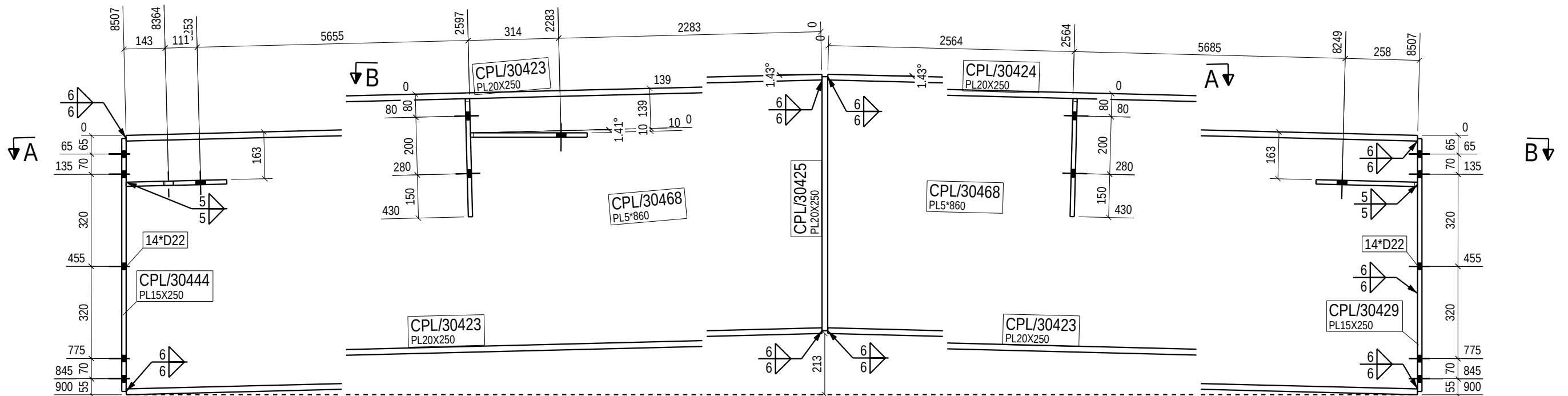


GENERAL NOTE:			ALL robot welds FW a=3.5			
			ALL non-marked welds FW = 4			
Material list for welding drawing			BW/3003		1 Qty.	
Part no.	Profile	Material	Qty.	Length	Area	Weight
CPL/30424	PL20X250	S355J2	1	8507	4.6	333.9
CPL/30423	PL20X250	S355J2	3	8507	4.6	333.9
CPL/30425	PL20X250	S355J2-Z35	1	882	0.5	34.6
CPL/30429	PL15X250	S355J2	1	878	0.5	25.8
CPL/30444	PL15X250	S355J2-Z35	1	878	0.5	25.8
CPL/30448	PL15*191	S355J2	2	410	0.2	9.2
CPL/30455	PL15*265	S355J2	1	405	0.2	8.4
CPL/30464	PL15*196	S355J2	2	410	0.2	9.5
CPL/30468	PL5*860	S355J2	2	8529	14.7	287.2
CPL/30471	PL15*239	S355J2	1	350	0.1	7.6
CPL/30474	PL15*246	S355J2	1	248	0.1	5.6
CPL/30476	PL15*238	S355J2	1	353	0.1	7.7
			Total		50.6	2062.9

Production	
Assembly	Line
BW/3003	205

No	REV MARK	REVISION DESCRIPTION	CREATED	APPROVED	REV. DATE
Surface treatment			DESIGNER:		
			EXC SIZE A3		
			ORDER NO.		
PROJECT			ASSEMBLY NO.		
Send to production			Name WELDED BEAM		
			[BW.3003 - 1]		