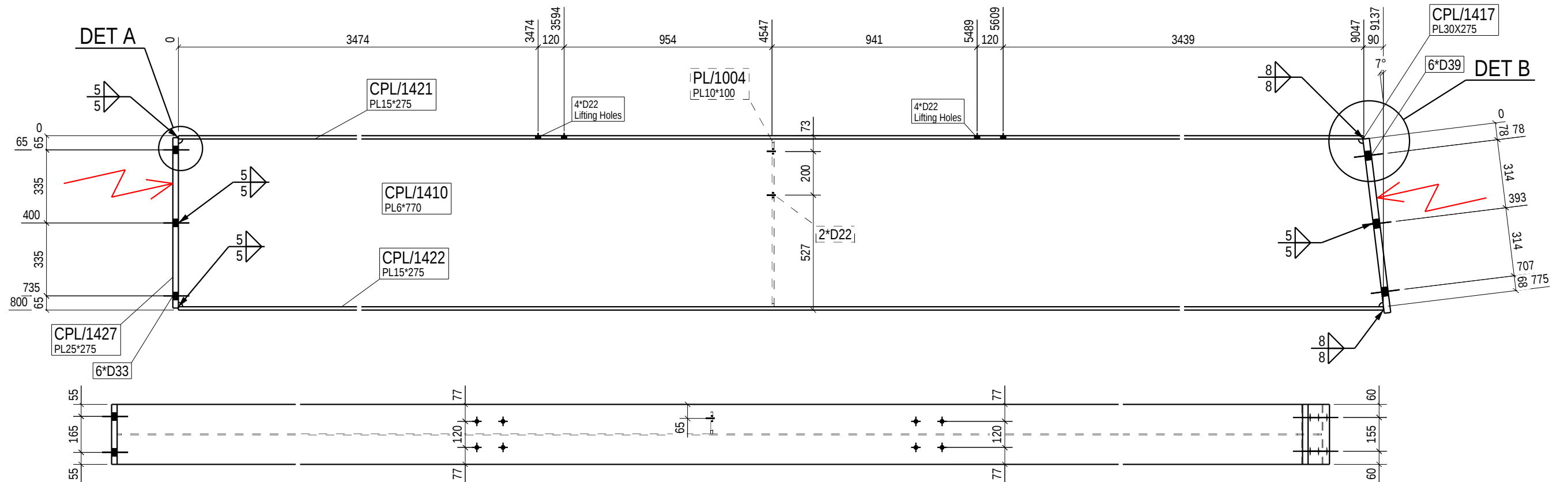
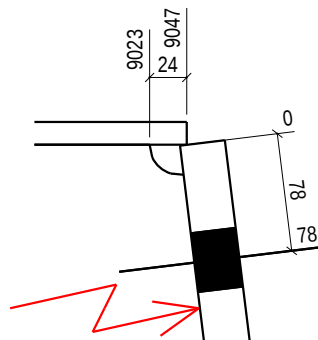
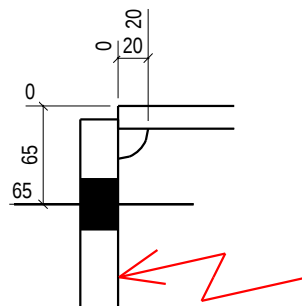




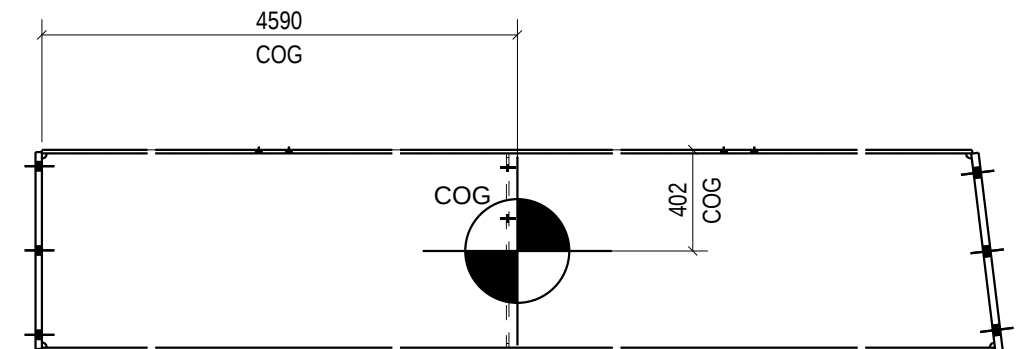
DETAIL B
1:5



DETAIL A
1:5



WELDING CONTROL
1. If sulfur content in steel is $S > 0.005\%$ then there must be 100% UTL test performed
2. If sulfur content in steel is $S \leq 0.005\%$ then there must be only 5-10% of UTL test performed



GENERAL NOTE:

ALL robot welds FW $a=3.5$
ALL non-marked welds FW = 4

Material list for welding drawing

BW/101

1 Qty.

Part no.	Profile	Material	Qty.	Length	Area	Weight
CPL/1421	PL15*275	S355J2	1	9047	5.3	293.0
CPL/1410	PL6*770	S355J2	1	9135	14.1	329.6
CPL/1417	PL30X275	S355J2-Z35	1	805	0.5	52.1
CPL/1422	PL15*275	S355J2	1	9137	5.3	295.9
CPL/1427	PL25*275	S355J2-Z35	1	782	0.5	42.2
PL/1004	PL10*100	S355J2	1	768	0.2	6.0
				Total	25.8	1018.8

No	REV MARK	REVISION DESCRIPTION	CREATED	APPROVED	REV. DATE
Surface treatment					
PROJECT			DESIGNER:		
Send to production			EXC SIZE A3		
Name BEAM			ORDER NO.		
			ASSEMBLY NO.		
			[BW.101 - 1]		

Production	
Assembly	Line
BW/101	201