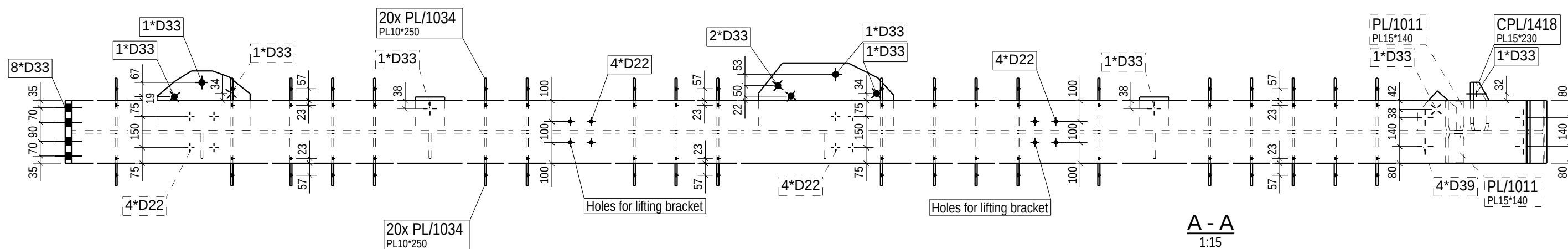
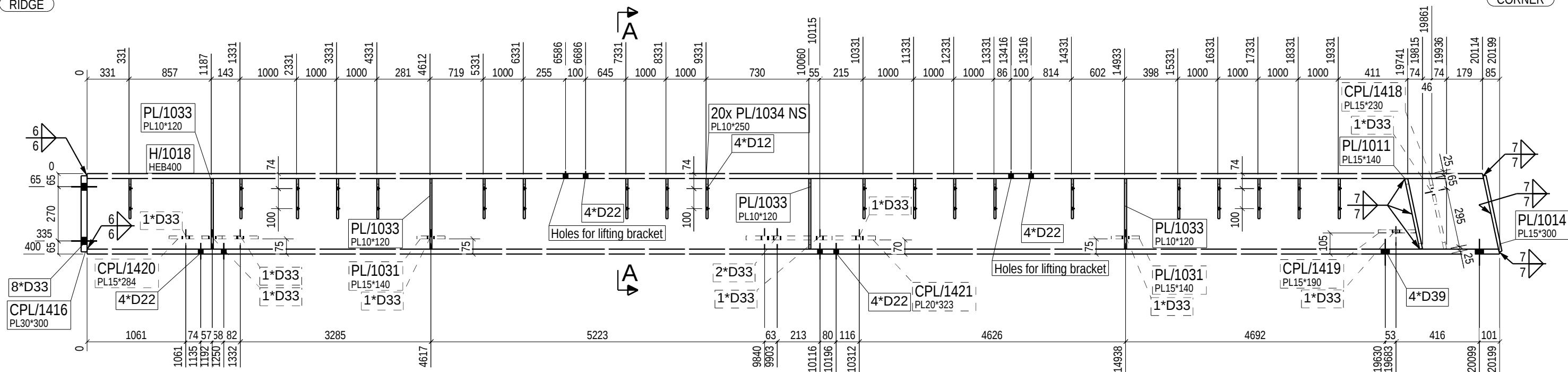
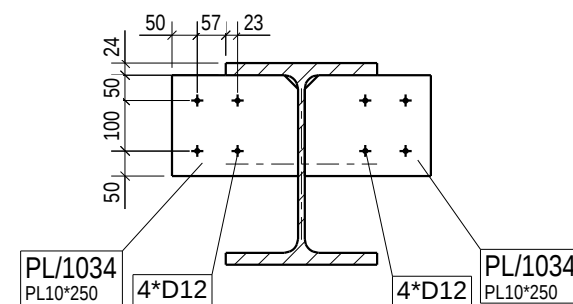


CORNER



A - A
1:15



GENERAL NOTE:		ALL non-marked welds FW = 4				
Material list for welding drawing			B/102		1 Qty.	
Part no.	Profile	Material	Qty.	Length	Area	Weight
H/1018	HEB400	S355J2	1	20199	39.0	3130.9
CPL/1416	PL30*300	S355J2	1	379	0.3	26.8
CPL/1418	PL15*230	S355J2	1	356	0.2	8.4
CPL/1419	PL15*190	S355J2	1	185	0.1	3.1
CPL/1420	PL15*284	S355J2	1	445	0.2	12.9
CPL/1421	PL20*323	S355J2	1	645	0.4	29.3
PL/1011	PL15*140	S355J2	2	357	0.1	5.8
PL/1014	PL15*300	S275JR	1	386	0.2	13.6
PL/1031	PL15*140	S275JR	2	160	0.1	2.6
PL/1033	PL10*120	S275JR	4	350	0.1	3.3
PL/1034	PL10*250	S275JR	40	200	0.1	3.9
Total					45.2	3411.9

No	REV MARK	REVISION DESCRIPTION	CREATED	APPROVED	REV. DATE
Surface treatment					
			DESIGNER: _____ EXC SIZE A3 _____ ORDER NO. _____ ASSEMBLY NO. [B.102 - 1]		
PROJECT					
Send to production		Name	BEAM		

Production	
Assembly	Line
B/102	611