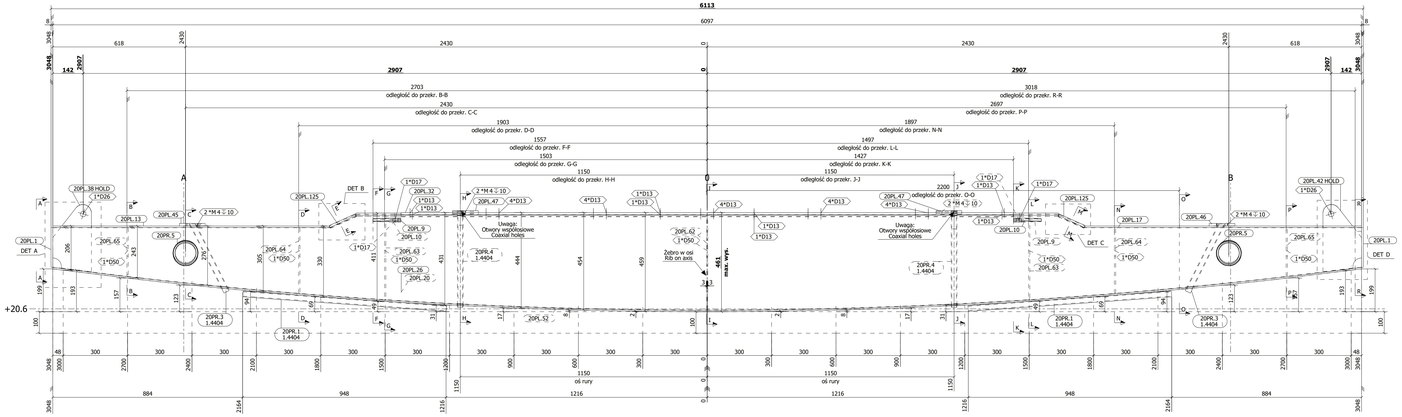
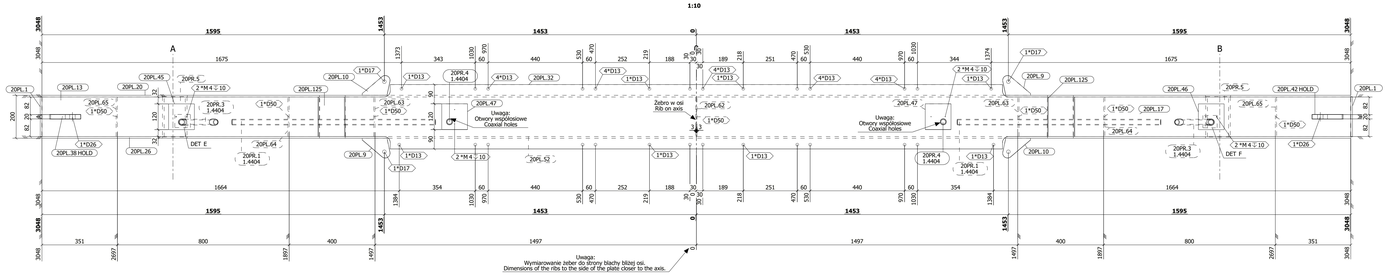
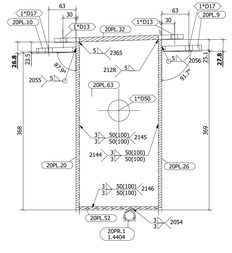
20TB.3 | 2-3/>

| Acceptation of workshop documentation / / Akceptacja dokumentacji warsztatowej | | |
|---|---|---|
| Acceptation / / Akceptacja | Date / / Data | Signature / / Podpis |
| | | |

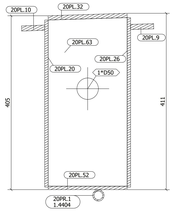


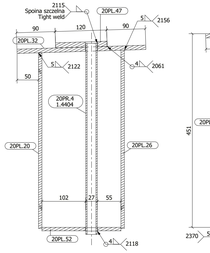

F - F 1:5



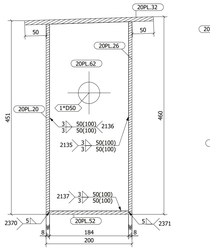
G - G 1:5



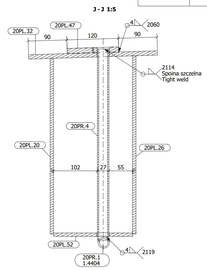
H - H 1:5



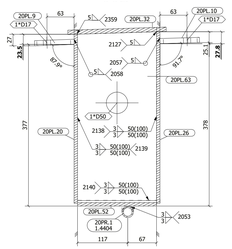

I - I 1:5



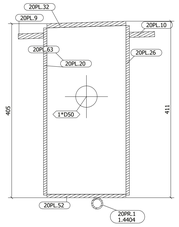
J - J 1:5



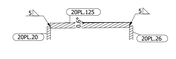

K - K 1:5



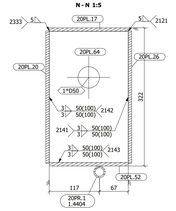
L - L 1:5



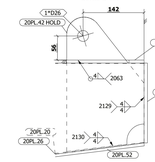
M - M 1:5



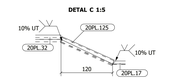
N - N 1:5



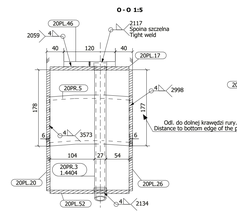
DETAIL D 1:5



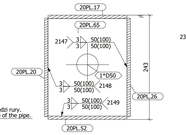
DETAIL C 1:5



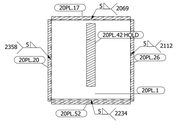

O - O 1:5




P - P 1:5

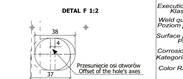


R - R 1:5



DETAIL E 1:2

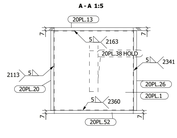
DETAIL F 1:2



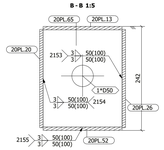

POWIERZCHNIA MALOWANIA / PAINTED SURFACE

6,69 m2

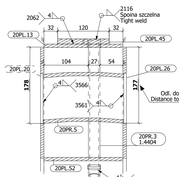
A - A 1:5



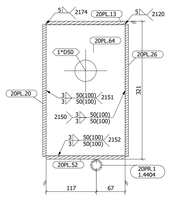
B - B 1:5



C - C 1:5

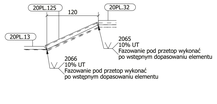



D - D 1:5

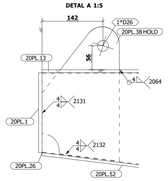


E - E 1:5

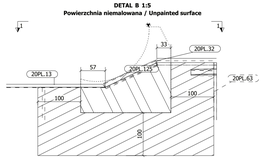
DETAIL B 1:5




DETAIL A 1:5

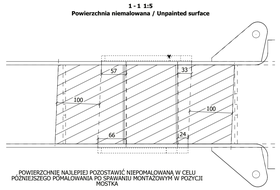


DETAIL B 1:5
Powierzchnia niemalowana / Unpainted surface



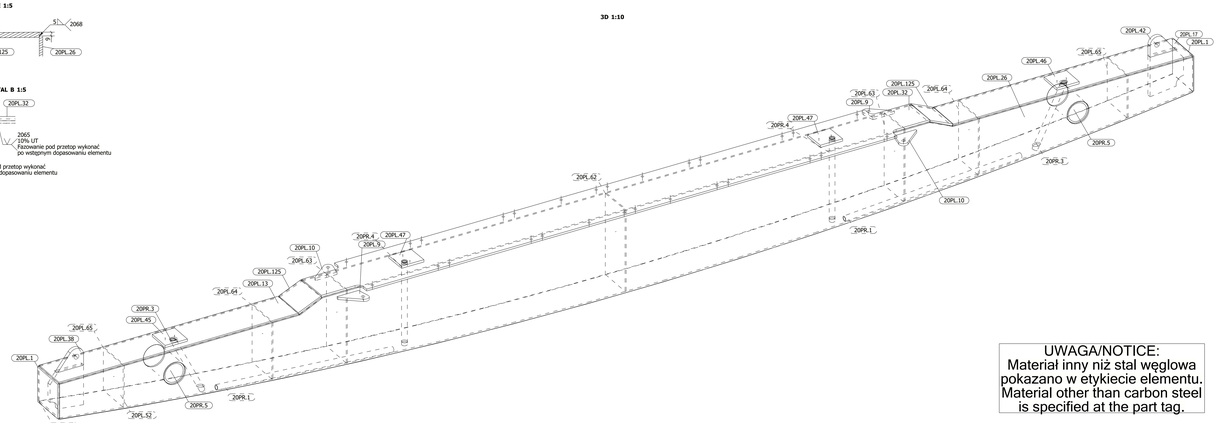
POWIERZCHNIE NAJLEPIEJ POZOSTAWIĆ NIEPOMALOWANA W CELU PÓŹNIEJSZEGO POMALOWANIA PO SPAWANIU MONTAŻOWYM W POZYCJI MOSTKA

1 - 1 1:5
Powierzchnia niemalowana / Unpainted surface



POWIERZCHNIE NAJLEPIEJ POZOSTAWIĆ NIEPOMALOWANA W CELU PÓŹNIEJSZEGO POMALOWANIA PO SPAWANIU MONTAŻOWYM W POZYCJI MOSTKA

3D 1:10



UWAGA/NOTICE:
Materiał inny niż stal węglowa pokazano w etykiecie elementu.
Material other than carbon steel is specified at the part tag.

| | |
|---|---|
| Bilding phase: / Faza projektu: | Transverse beams |
| Execution class: / Klasa wykonania: | EXC2 |
| Weld quality level: / Poziom jakości spoin: | C |
| Surface preparation: / Przygotowanie podłoża: | P3 |
| Corrosion category: / Kategoria korozyjności: | C5-M |
| Color RAL: / Kolor RAL: | NCS S 6020 - G30Y, gloss 50 |

List of steel for: / Wykaz stali dla: 20TB.3 Transverse beam No. required / Wykonać sztuk: 1

| Mark / Poz | Profile / Profil | Material | No / Szt | Lg. /Długość | Area / Pow [m2] | Weight / Ciężar [kg] |
|---|---|---|---|---|---|---|
| 20PL.17 | PL8*184 | S355J2+N | 1 | 1292 | 0.5 | 14.64 |
| 20PL.1 | PL8*186 | S355J2+N | 2 | 186 | 0.2 | 4.35 |
| 20PL.9 | PL12*92 | S355J2+N | 2 | 130 | 0.0 | 1.36 |
| 20PL.10 | PL12*81 | S355J2+N | 2 | 149 | 0.0 | 1.36 |
| 20PL.13 | PL8*184 | S355J2+N | 1 | 1292 | 0.5 | 14.64 |
| 20PL.20 | PL8*438 | S355J2+N | 1 | 6097 | 4.3 | 131.96 |
| 20PL.26 | PL8*443 | S355J2+N | 1 | 6097 | 4.3 | 133.18 |
| 20PL.32 | PL10*300 | S355J2+N | 1 | 3272 | 1.9 | 73.23 |
| 20PL.38 | PL20*180 | S355J2+N | 1 | 313 | 0.1 | 6.79 |
| 20PL.42 | PL20*180 | S355J2+N | 1 | 313 | 0.1 | 6.79 |
| 20PL.45 | PL12*120 | S355J2+N | 1 | 120 | 0.0 | 1.27 |
| 20PL.46 | PL12*120 | S355J2+N | 1 | 120 | 0.0 | 1.27 |
| 20PL.47 | PL12*120 | S355J2+N | 2 | 120 | 0.1 | 2.59 |
| 20PL.52 | PL8*184 | S355J2+N | 1 | 6114 | 2.3 | 70.44 |
| 20PL.62 | PL6*184 | S355J2+N | 1 | 441 | 0.2 | 3.79 |
| 20PL.63 | PL6*184 | S355J2+N | 2 | 393 | 0.3 | 6.76 |
| 20PL.64 | PL6*184 | S355J2+N | 2 | 306 | 0.2 | 5.30 |
| 20PL.65 | PL6*184 | S355J2+N | 2 | 227 | 0.2 | 3.93 |
| 20PL.125 | PL12*133 | S355J2+N | 2 | 184 | 0.1 | 4.57 |
| 20PR.1 | HFCHS26.9*3.2 | 1.4404 | 2 | 950 | 0.2 | 3.46 |
| 20PR.3 | HFCHS26.9*3.2 | 1.4404 | 2 | 360 | 0.1 | 1.29 |
| 20PR.4 | HFCHS26.9*3.2 | 1.4404 | 2 | 445 | 0.1 | 1.62 |
| 20PR.5 | CHS114.3*8 | S355J2H | 2 | 188 | 0.1 | 7.76 |
| Weight of welds: Ciężar spoin 1,8% : 9.04 | | Total for one element / Suma dla 1 szt | | | 15.9 | 511.39 |
| | | Total for 1 element / Suma dla 1 szt. | | | 15.9 | 511.39 |

| No | Mark | Zone | Revision description / Opis rewizji | Inst/Checked/Inst | Date | Data |
|---|---|---|---|---|---|---|
| 1 | | 00 | Issued for fabrication-Wydano do produkcji | MC | 2024-08-22 | |


NORRKOPINGS KOMMUN
SAMHÄLLSBYGGNADSKONTORET
TRÄDGÅRDSGATAN 21
601 81 NORRKÖPING
011-15 29 00
WWW.NORRKOPING.SE

PROMOSTAL
konstrukcje stalowe steel constructions
ul. Fabryczna 7/29
16-020 Czarna Białostocka
tel: +48(085) 876 86 01
fax: +48(085) 876 86 02


| | | | |
|---|---|---|---|
| Phase of project / Faza projektu | 20-Transverse beams | | |
| Project name / Obiekt | Femorosbron - Bridge over Motala Stream | | |
| Drawing title / Tytuł rysunku | Transverse beam | | |
| Designer / Projektant | | % / ilość/ilość % ur | Sprawdz / Podpis |
| Modelled by / Modelował | mgr inz. Szymon Lubas | % / ilość/ilość % ur | Sprawdz / Podpis |
| Drawn by / Kreślił | mgr inz. Justyna Slinko | Issued / Wydany 2024-08-22 | % / ilość/ilość % ur Sprawdz / Podpis |
| Checked / Sprawdził | | % / ilość/ilość % ur | Sprawdz / Podpis |
| Contract No / Numer kontraktu | 0840 | Scale / Skala 1:2 1:5 | A1+ 1200x594 |
| Drawing No / Numer rysunku | 20TB.3 | Revision No / Numer rewizji 00 | |


Ten rysunek jest własnością PROMOSTAL. Przekazanie całości lub fragmentów bez pisemnej zgody PROMOSTAL - ZABRONIONE
This drawing is the property of PROMOSTAL. Copying parts or the whole of this is prohibited without a written approval of PROMOSTAL.