



General note:

1. Steel Quality (EN 10025)

2. Welds

3. Bolt

4. Execution class: EX3

5. Fabrication: Reference temperature 10°C

6. Annotations: Dimensions in mm

Time [mm]	Time [mm]	Steel grade
0	15	S355J0
15	25	S355J2
25	35	S355J2
35		S355M, with Z15 properties

Weld	Weld symbol	Weld type	Weld thickness
1		Butt joint	10
2		Butt joint	10
3		Butt joint	10
4		Butt joint	10
5		Butt joint	10
6		Butt joint	10
7		Butt joint	10
8		Butt joint	10
9		Butt joint	10
10		Butt joint	10
11		Butt joint	10
12		Butt joint	10
13		Butt joint	10
14		Butt joint	10
15		Butt joint	10
16		Butt joint	10
17		Butt joint	10
18		Butt joint	10
19		Butt joint	10
20		Butt joint	10
21		Butt joint	10
22		Butt joint	10
23		Butt joint	10
24		Butt joint	10
25		Butt joint	10
26		Butt joint	10
27		Butt joint	10
28		Butt joint	10
29		Butt joint	10
30		Butt joint	10
31		Butt joint	10
32		Butt joint	10
33		Butt joint	10
34		Butt joint	10
35		Butt joint	10
36		Butt joint	10
37		Butt joint	10
38		Butt joint	10
39		Butt joint	10
40		Butt joint	10
41		Butt joint	10
42		Butt joint	10
43		Butt joint	10
44		Butt joint	10
45		Butt joint	10
46		Butt joint	10
47		Butt joint	10
48		Butt joint	10
49		Butt joint	10
50		Butt joint	10
51		Butt joint	10
52		Butt joint	10
53		Butt joint	10
54		Butt joint	10
55		Butt joint	10
56		Butt joint	10
57		Butt joint	10
58		Butt joint	10
59		Butt joint	10
60		Butt joint	10
61		Butt joint	10
62		Butt joint	10
63		Butt joint	10
64		Butt joint	10
65		Butt joint	10
66		Butt joint	10
67		Butt joint	10
68		Butt joint	10
69		Butt joint	10
70		Butt joint	10
71		Butt joint	10
72		Butt joint	10
73		Butt joint	10
74		Butt joint	10
75		Butt joint	10
76		Butt joint	10
77		Butt joint	10
78		Butt joint	10
79		Butt joint	10
80		Butt joint	10
81		Butt joint	10
82		Butt joint	10
83		Butt joint	10
84		Butt joint	10
85		Butt joint	10
86		Butt joint	10
87		Butt joint	10
88		Butt joint	10
89		Butt joint	10
90		Butt joint	10
91		Butt joint	10
92		Butt joint	10
93		Butt joint	10
94		Butt joint	10
95		Butt joint	10
96		Butt joint	10
97		Butt joint	10
98		Butt joint	10
99		Butt joint	10
100		Butt joint	10

Rev	Date	By	Chkd	Appd
00				

VICTOR BUYSCK STEEL CONSTRUCTION

Client: Canary Wharf Group PLC

Project Title: 2006 EG-Middle Dock Canary Wharf Middle Dock

Drawing Title: Assembly drawing SB-1 Main spine beam

Scale: 1:5, 1:10, 1:15, 1:20

File: Civil Bridges

Submittal: For construction on approval

VBC Job No: 2996

Date: 00

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